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Spare Parts Manual

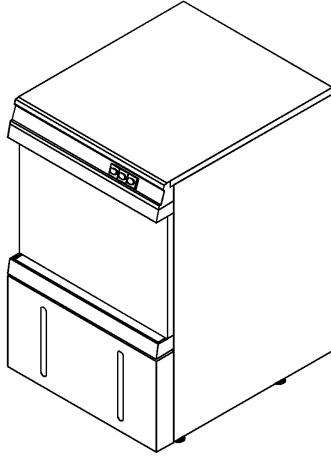
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Spare Parts List GS 24

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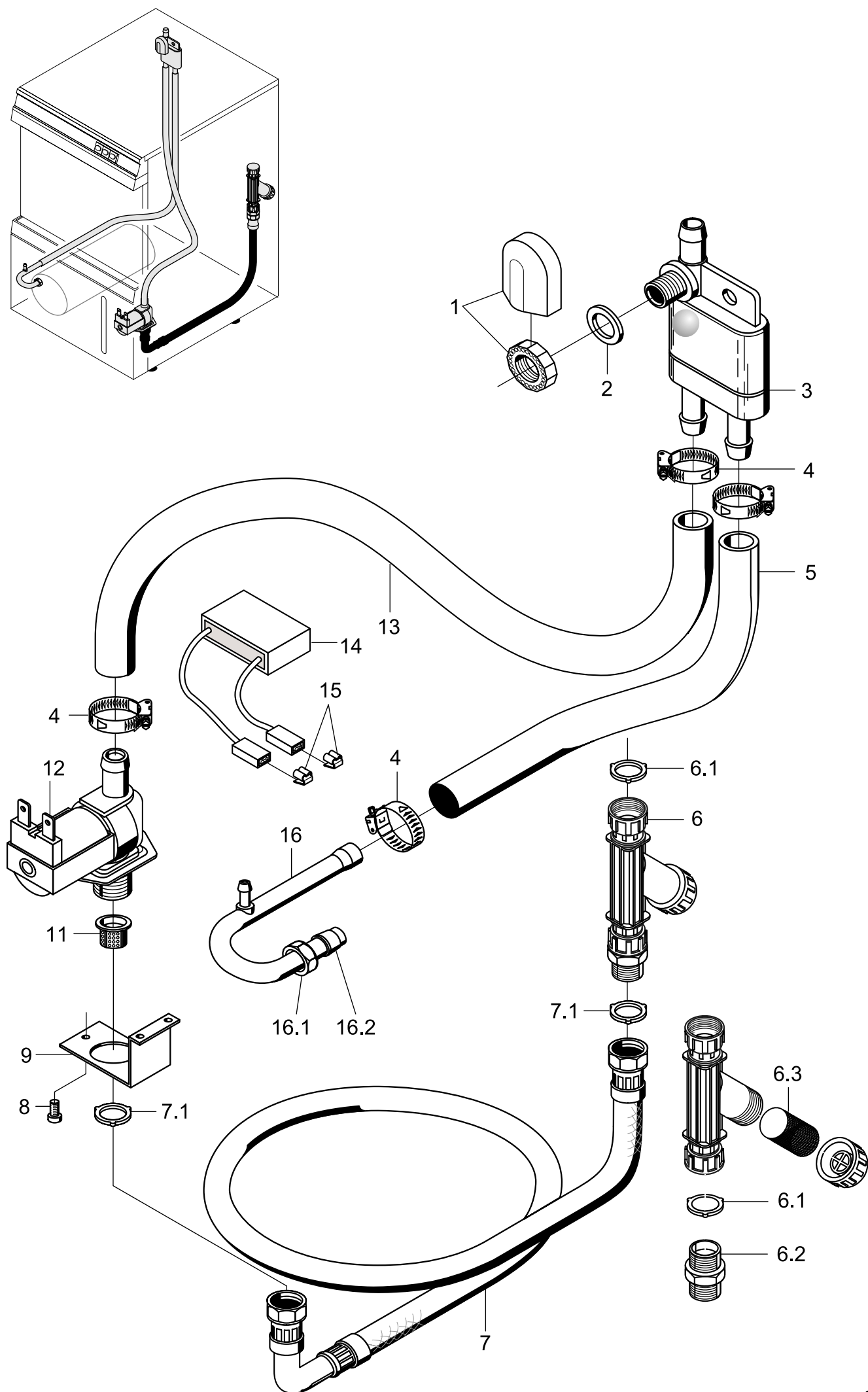
Part no.: 890010854

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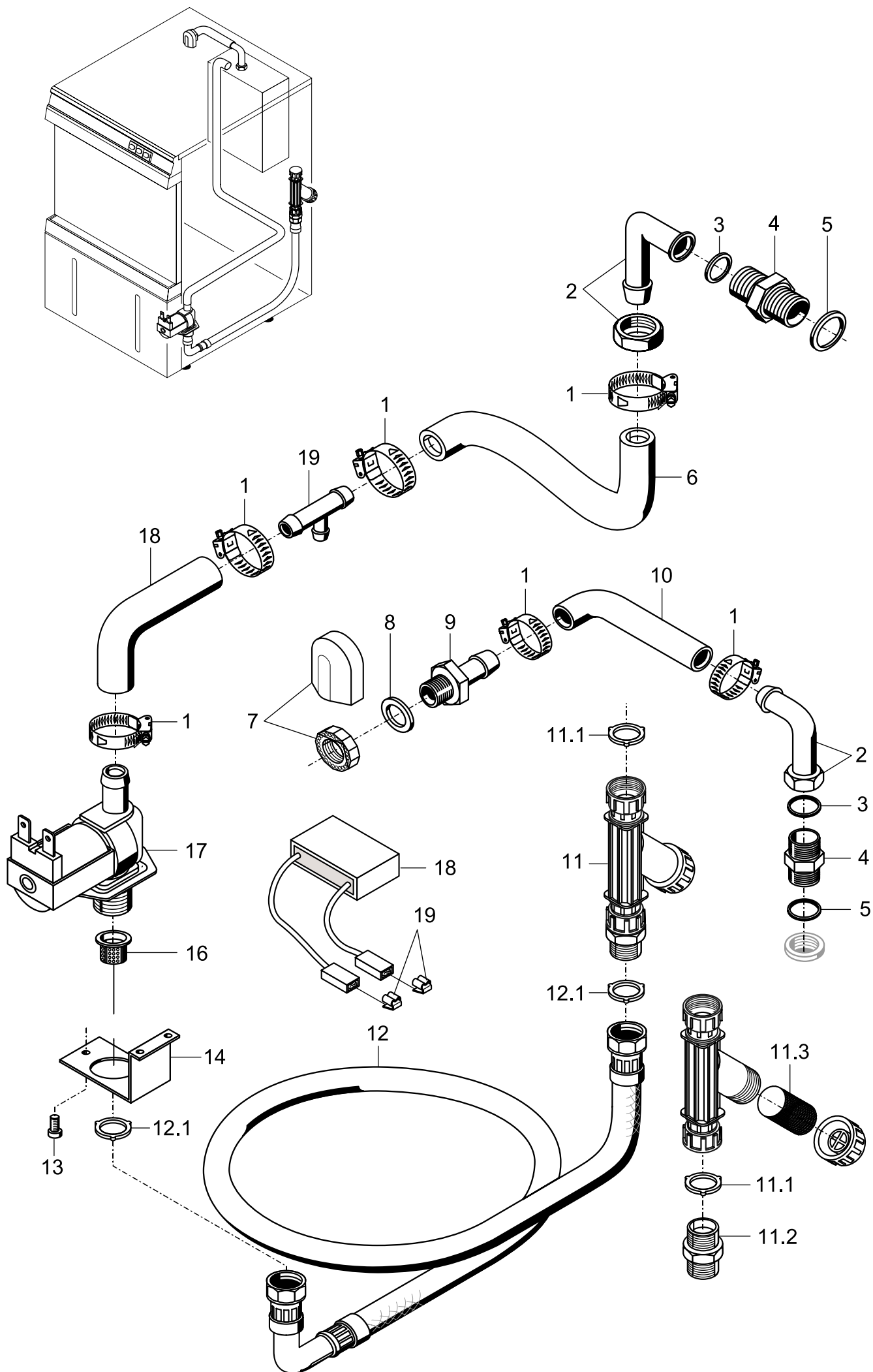
Enter the required quantity in the column marked "Pc." if more than 1 part is installed and if this part is not a standard part.



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Water inlet

Item	Designation	Part no.	Pc.	Notes
1	Tank inlet set	61004545		Incl. item 2
2	Seal; $\varnothing$ 17 x $\varnothing$ 24 x 2.0	62001366		
3	Backflow restrictor; side	35 01 194		
4	Hose clip; $\varnothing$ 14 - $\varnothing$ 24	28 02 108		
5	Hose; DN 13.5 x 3.5 x 600	40 02 002		
6	Dirt trap cpl.	80002153		Incl. items 6.1 - 6.3
6.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
6.2	Double nipple; G 3/4" x 40; width A/F 30	80002167		
6.3	Dirt trap	80002728		
7	Metal hose; $\varnothing$ 15 x 1500; G 3/4"	29 01 303		Incl. item 7.1
	Metal hose; DN 12 x 1500; G 3/4"; incl. item 7.1	29 01 305		Great Britain only
7.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
n.p.	Extension hose; 1m	29 01 307		Optional extra
n.p.	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241		Optional extra
8	Pan-head screw; M 4 x 8	20 10 210		
9	Solenoid valve holder	62001284		
10	Flow controller			Replaced by item 12
11	Dirt trap	31 06 186		
12	Solenoid valve (flow controller 15l); 220-240V;50/60Hz	31 06 180		Incl. item 11
	Solenoid valve (flow controller 15l); 180-220V;50/60Hz	31 06 198		Incl. Item 11; Japan
13	Shaped hose; DN 13.5 x 3.5	62001434		Adapt
14	RC element; 0,15 μ F; 3,3k Ω	31 13 114		only with AquaMatik; connect
15	Tab connector	31 12 018	2	parallel to item 12
16	Boiler inlet cpl. (Incl. item 16.1, 16.2)	62001742		Up to machine no. 204 490 order item 5
16.1	Cap nut; R 1/2" x $\varnothing$ 12.2; width A/F 24 x 15	29 07 301		
16.2	Cutting ring; $\varnothing$ 15 x 10; DN 12	29 07 300		

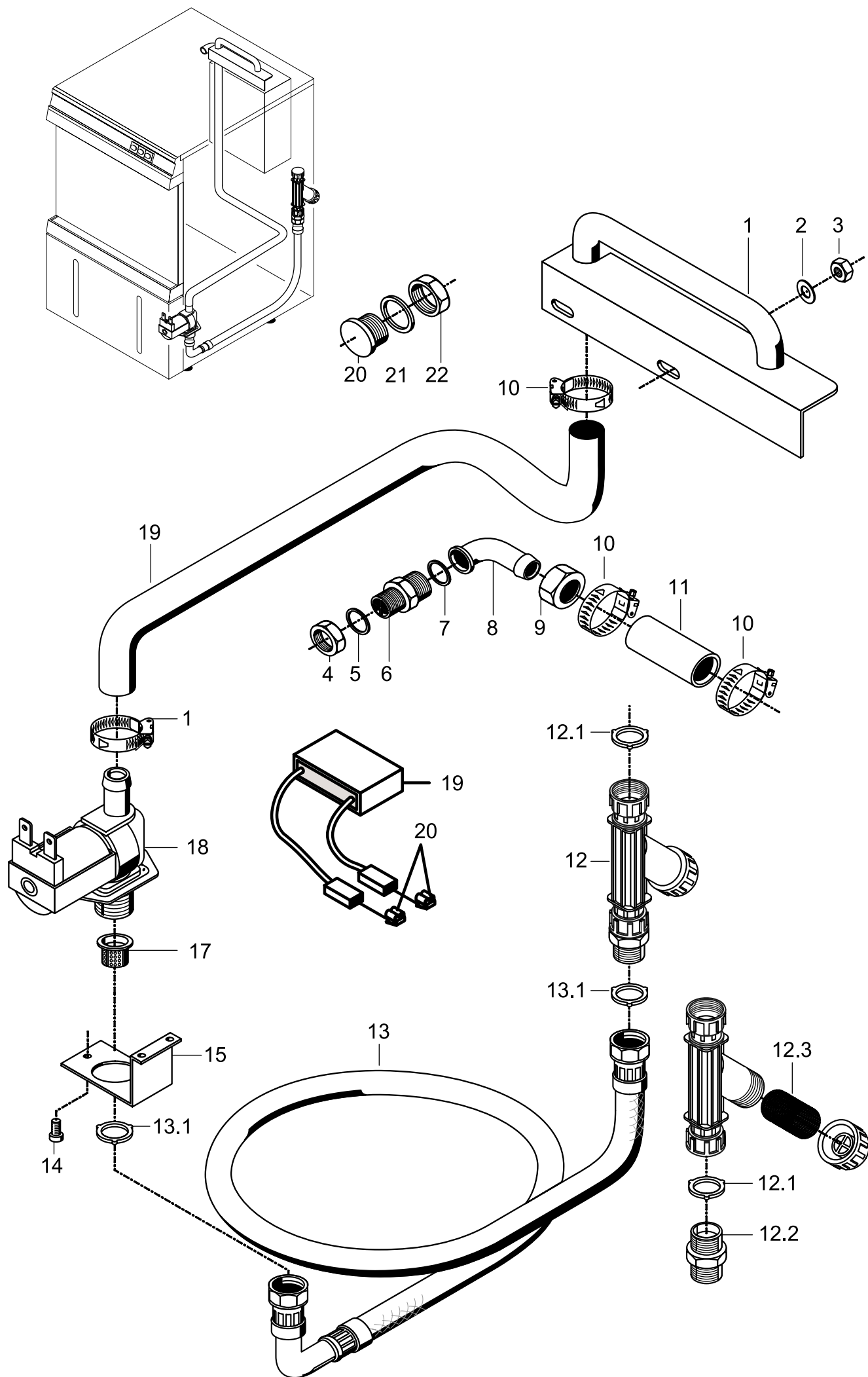


GS 24 - AquaMatik

Machine no.: ⇒ 353 914

Water inlet

Item	Designation	Part no.	Pc.	Notes
1	Hose clip; Ø 14 - Ø 24	28 02 108		
2	Elbow coupling; G 1/2" x G 1/2"	29 06 238	2	
3	Seal; Ø 13.3 x Ø 18 x 2.0	27 09 012	2	
4	Reducing nipple; G 1/2" x G 3/8" x 25	30 11 302	2	
5	Seal; Ø 17 x Ø 24 x 2.0	27 09 009	2	
6	Hose; DN 13.5 x 4 x 1000	40 03 053		Adapt
7	Tank inlet set	61004545		Incl. item 8
8	Seal; Ø 17 x Ø 24 x 2.0	62001366		
9	Hose stem; G 3/8"; width A/F 22	61002776		
10	Shaped hose; DN 13.5 x 3.5; 60 x 150	62001573		Adapt
11	Dirt trap cpl.	80002153		Incl. items 11.1 - 11.3
11.1	Seal; Ø 16 x Ø 24 x 3.0	80002241	2	
11.2	Double nipple; G 3/4" x 40; width A/F 30	80002167		
11.3	Dirt trap	80002728		
12	Metal hose; DN 15 x 1500; G 3/4"	29 01 303		Incl. item 12.1
12.1	Seal; Ø 16 x Ø 24 x 3.0	80002241	2	
n.p.	Extension hose; 1m	29 01 307		Optional extra
n.p.	Seal; Ø 16 x Ø 24 x 3.0	80002241		Optional extra
13	Pan-head screw; M 4 x 8	20 10 210		
14	Solenoid valve holder	62001284		
15	Flow controller			Replaced by item 17
16	Dirt trap	31 06 186		
17	Solenoid valve (flow controller 15); 220-240V;50/60Hz	31 06 180		Incl. item 16
	Solenoid valve (flow controller 15); 180-220V;50/60Hz	31 06 198		Incl. Item 16; Japan
18	RC element; 0,15µF; 3,3kΩ	31 13 114		only with AquaMatik; connect
19	Tab connector	31 12 018	2	parallel to item 17
20	Shaped hose; DN 13.5 x 4; 45 x 100	62001573		Cut to size
21	Tee with diffuser	35 01 087		



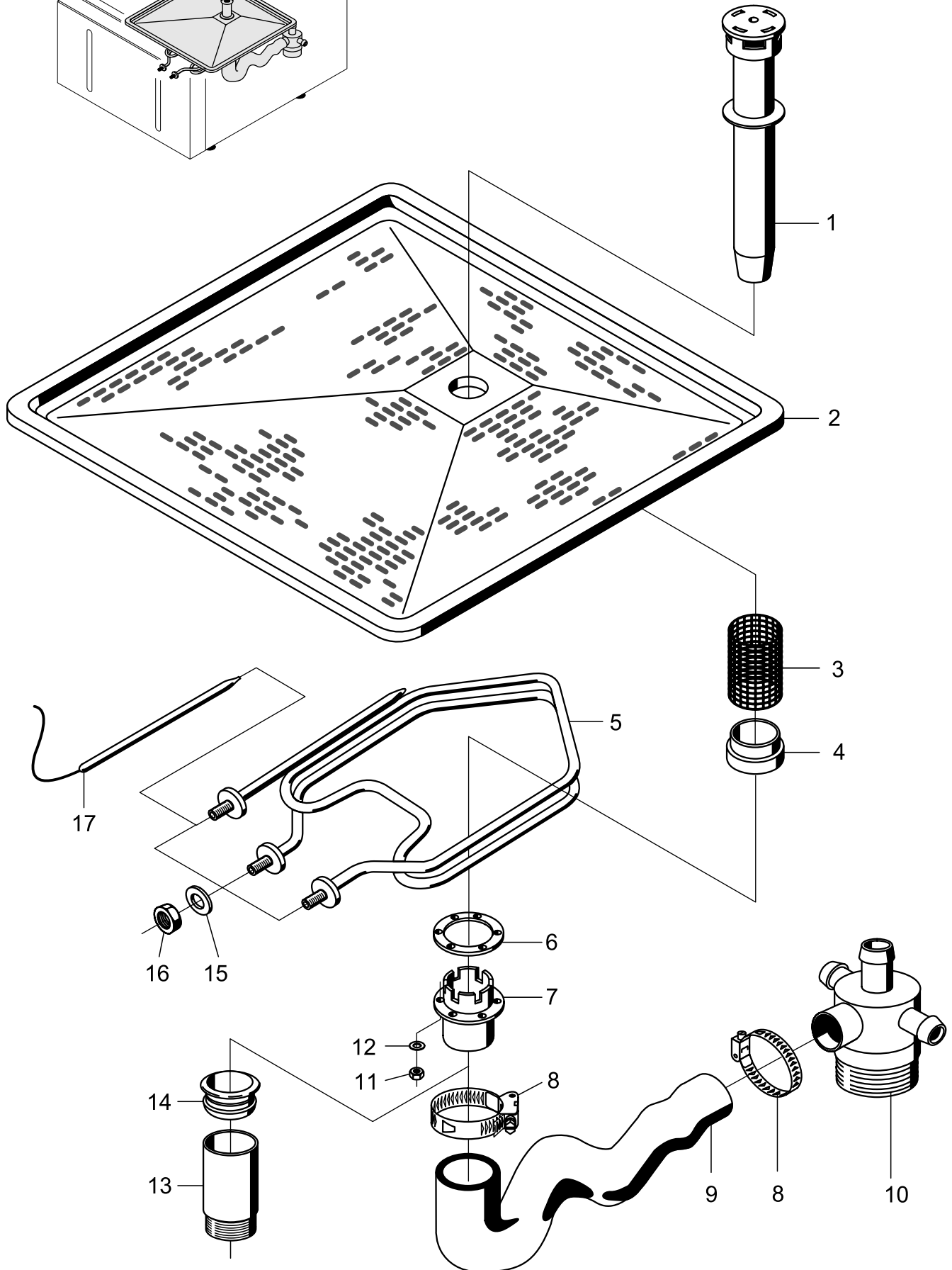
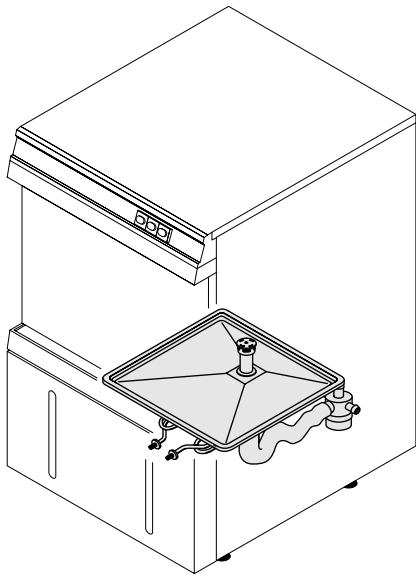
GS 24 - AquaMatik

Machine no.: 353 915 ⇒

GS 24 - Tundish

Water inlet

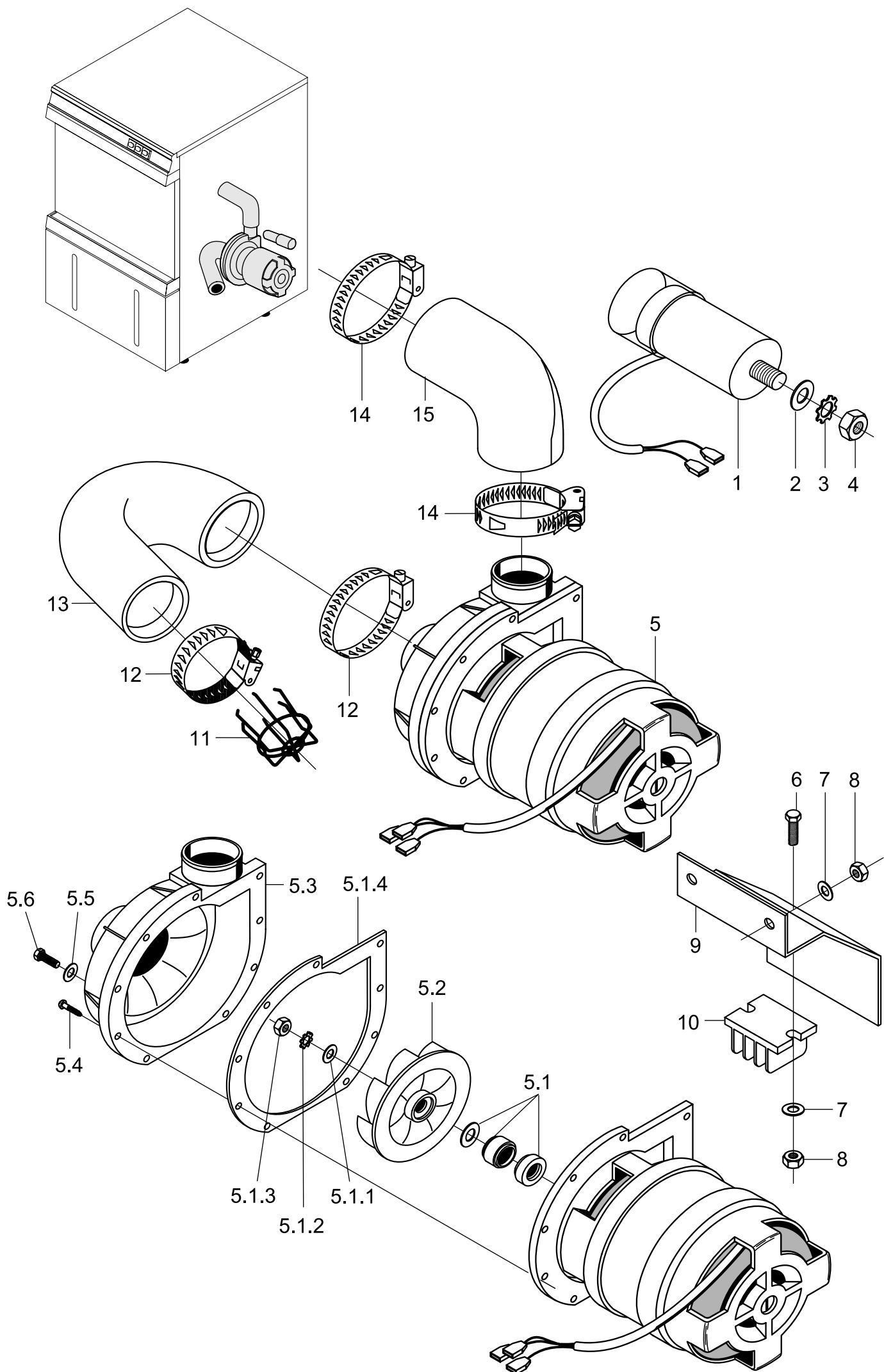
Item	Designation	Part no.	Pc.	Notes
1	Inlet bend cpl.	62002242		Tundish only
2	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1.0	22 01 300		
3	Hex nut; M 5 self-locking	21 05 302		
4	Lock nut; G 1/2" x 8; width A/F 27	30 09 201		
5	Seal; $\varnothing$ 19.5 x $\varnothing$ 24 x 1.5	27 09 010		
6	Mediamat connecting nipple; G 1/2" x G 3/4" x 32	30 11 502		
7	Seal; $\varnothing$ 22 x $\varnothing$ 30 x 1.5	27 09 015		
8	Mediamat connecting bend	29 06 524		
9	Cap nut; G 3/4" x $\varnothing$ 20; width A/F 30 x 14	29 07 203		
10	Hose clip; $\varnothing$ 14 - $\varnothing$ 24	28 02 108		
11	Hose; DN 13.5 x 3.5 x 60	40 02 002		Per metre
12	Dirt trap cpl.	80002153		Incl. items 12.1 - 12.3
12.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
12.2	Double nipple; G 3/4" x 40; width A/F 30	80002167		
12.3	Dirt trap	80002728		
13	Metal hose; DN 15 x 1500; G 3/4"	29 01 303		Incl. item 13.1
	Metal hose; DN 12 x 1500; G 3/4"; incl. item 13.1	29 01 305		Great Britain only
13.1	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241	2	
n.p.	Extension hose; 1m	29 01 307		Optional extra
n.p.	Seal; $\varnothing$ 16 x $\varnothing$ 24 x 3.0	80002241		Optional extra
14	Pan-head screw; M 4 x 8	20 10 210		
15	Solenoid valve holder	62001284		
16	Flow controller			Replaced by item 18
17	Dirt trap	31 06 186		
18	Solenoid valve (flow controller 15l); 220-240V;50/60Hz	31 06 180		AquaMatik; incl. item 11
	Solenoid valve (flow controller 15l); 180-220V;50/60Hz	31 06 198		AquaMatik; Japan; incl. item 17
	Solenoid valve (flow controller 5l); 220-240V; 50/60Hz	31 06 184		Tundish; incl. item 17
19	RC element; 0,15 μ F; 3,3k Ω	31 13 114		only with AquaMatik; connect parallel to item 18
20	Tab connector	31 12 018	2	
21	Shaped hose; DN 12.5 x 4	40 03 051		Adapt
	Plastic hose; DN 12.7 x 3.4 x 1000; per metre	29 01 521		Great Britain only
22	Filler plug; G 3/8" x $\varnothing$ 24	62001582		
23	Seal; $\varnothing$ 17 x $\varnothing$ 24 x 2.0	27 09 009		
24	Lock nut; G 3/8"	30 09 200		



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Water outlet and tank heating

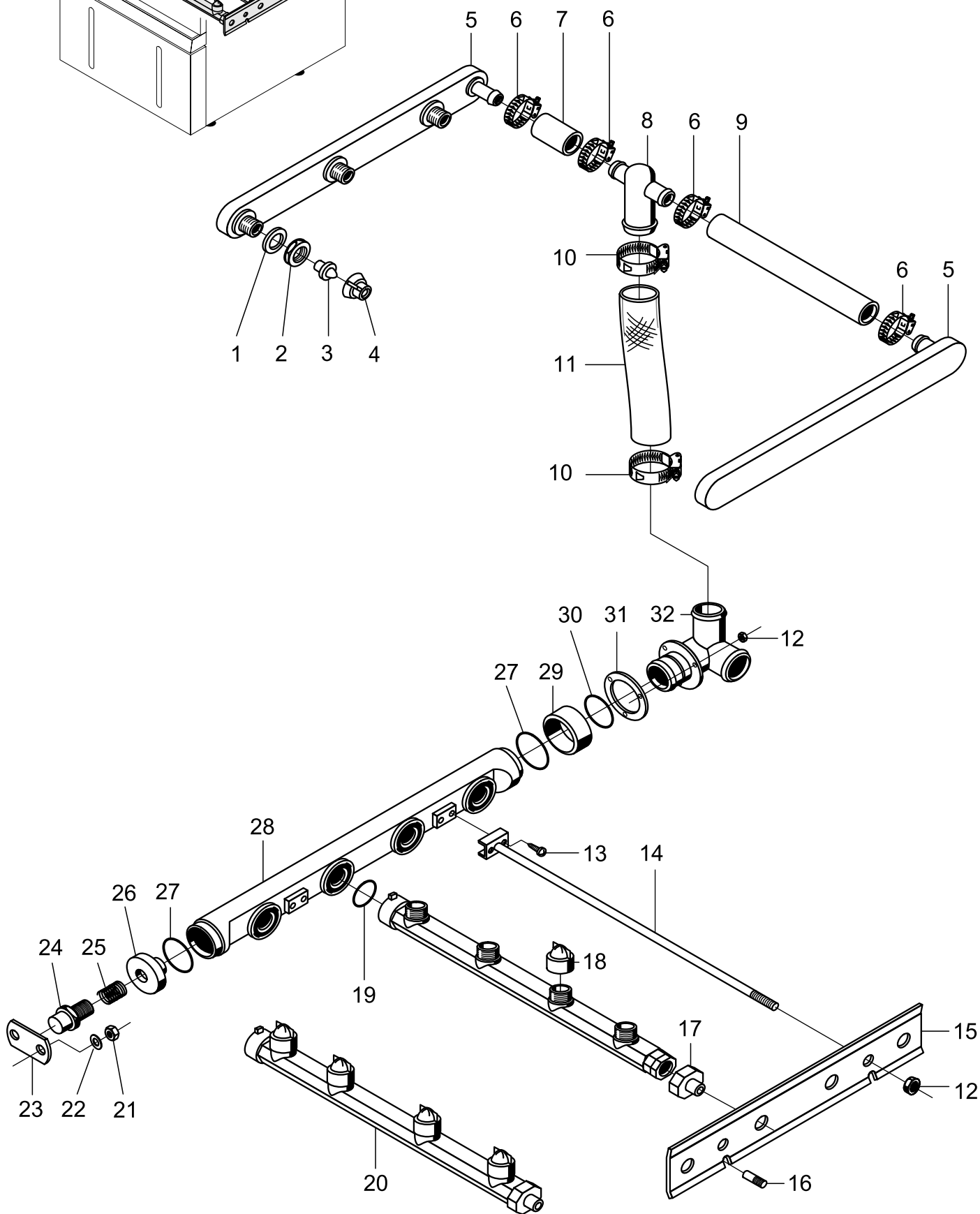
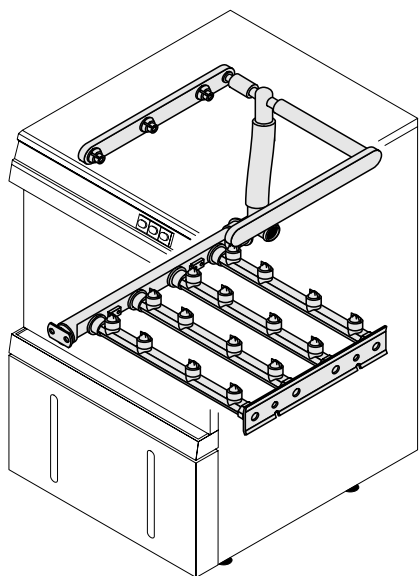
Item	Designation	Part no.	Pc.	Notes
1	Standpipe	62001147		
	Standpipe	80001537		with drain pump
2	Surface strainer	62001214		
3	Strainer	62001501		UK version only
4	Strainer holder	62001500		
5	Tubular heating element; 230 V/1; 2.8 kW	31 03 119		
	Tubular heating element; 230 V/1; 2.2 kW	31 03 123		
	Tubular heating element; 400 V/1; 2.8 kW	31 03 121		
	Tubular heating element; 240 V/1; 2.6 kW	31 03 117		
	Tubular heating element; 240 V/1; 2.8 kW	31 03 120		
	Tubular heating element; 420 V/1; 2.8 kW	31 03 122		
	Tubular heating element; 200 V/1; 2.8 kW	31 03 118		
6	Seal; $\varnothing$ 52 x $\varnothing$ 83,5 x 2.0	62001749		With 6 bores
	Seal; $\varnothing$ 52 x $\varnothing$ 80 x 2.0	62001335		With 4 bores
7	Standpipe base	62003153		
8	Hose clip; $\varnothing$ 32 - $\varnothing$ 52	28 02 110		
9	Siphon	62001413		
10	Mediamat outlet	35 01 080		
11	Hex nut; M 5 self-locking	21 05 302		
12	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1,0	22 01 300		
13	Adapter for outlet	62001497		Japan / UK
14	Seal; $\varnothing$ 45 x 23	27 01 027		
15	Seal; $\varnothing$ 10 x $\varnothing$ 18 x 1.5	27 09 013	2	
16	Hex nut; M 10 x 1	62001401		
17	Safety thermostat; 140°C - 10K "Off"	31 25 030		



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Wash system I

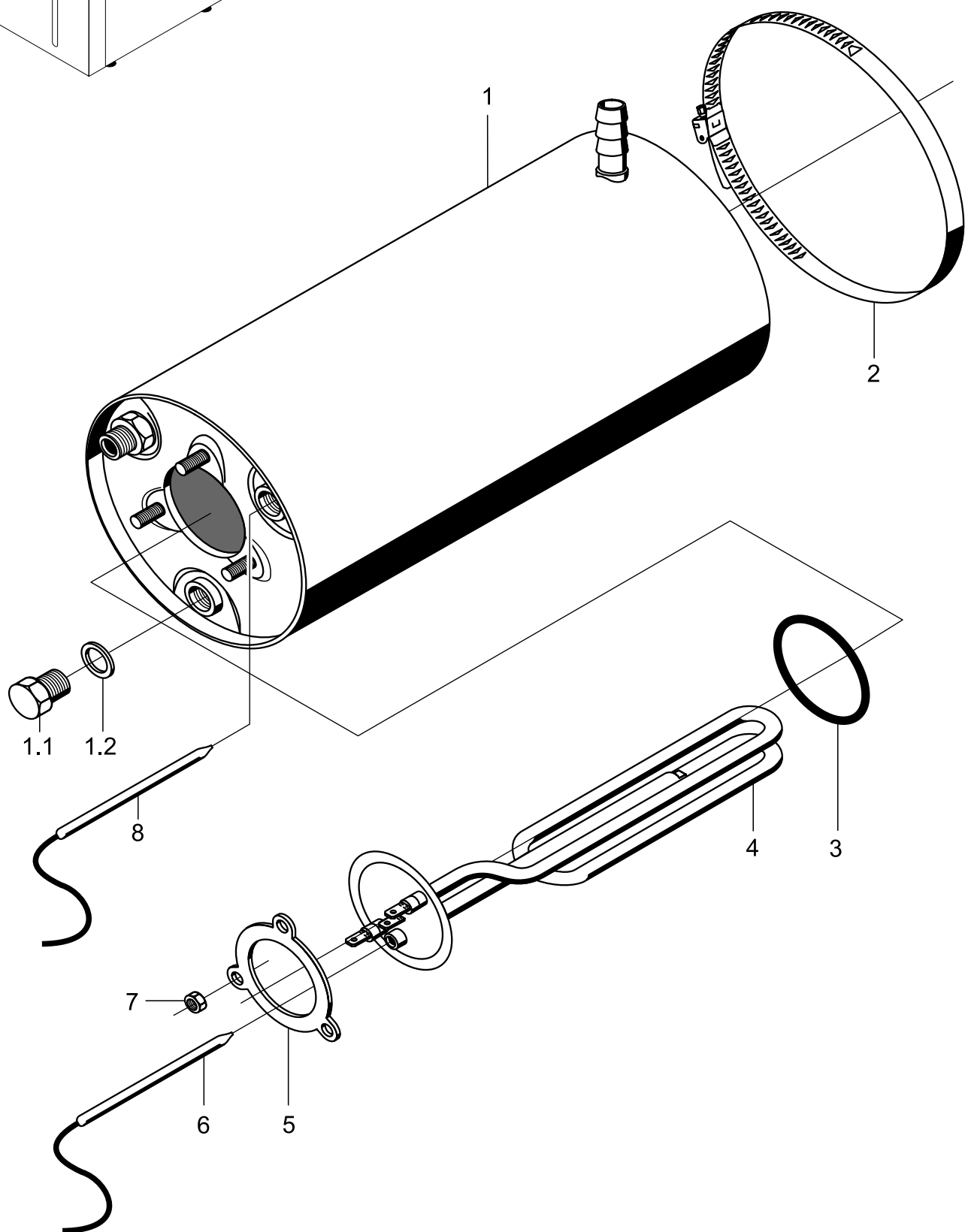
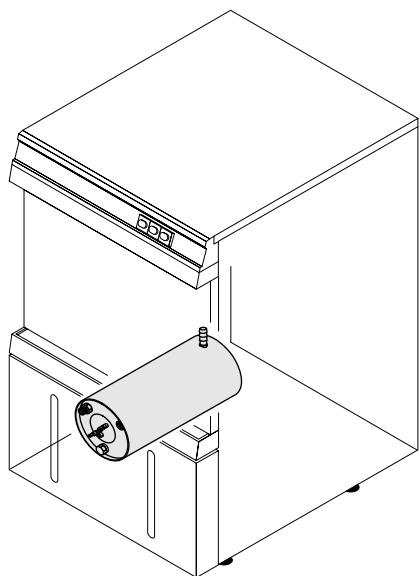
Item	Designation	Part no.	Pc.	Notes
1	Capacitor; 12.5µF	31 13 028		
2	Washer; ø 8.4 x ø 17 x 1.6	22 01 303		
3	Spring washer; B8	23 03 301		
4	Hex nut; M 8	21 01 305		
5	Pump; 0.37kW; 220/240V/1/50Hz	31 02 260		Incl. items 1; 5.1 - 5.11
	Pump; 0.37kW; 200V/1/50Hz	31 02 324		
	Pump; 0.37kW; 200V/1/60Hz	31 02 325		
	Pump; 0.37kW; 220-240V/1/60Hz	31 02 266		
5.1	Seating ring	27 10 014		
5.2	Mechanical seal	27 10 015		
5.3	Impeller; ø85	31 02 275		For pump with f = 50Hz
	Impeller; ø75	31 02 321		For pump with f = 60Hz
5.4	Washer; ø 6.4 x ø 12.5 x 1.6	22 01 302		
5.5	Toothed lock washer	23 01 004		
5.6	Hex nut; M 6 LH	21 01 309		Left-hand thread
5.7	Seal	31 02 203		
5.8	Pump housing	31 02 200		
5.9	Screw; St 3.9 x 19	20 22 302		
5.10	Seal; M 8	22 08 505		
5.11	Screw; M 8 x 16	20 01 302		
6	Pan-head screw; M 4 x 16	20 10 213		
7	Washer; ø 4.3 x ø 8 x 0.5	22 02 202		
8	Hex nut; M 4, self-locking	21 05 300		
9	Pump cover	62001540		
10	Manifold strip	31 09 011		
11	Pump intake strainer	62001337		
12	Hose clip ø 47 - 67 x 12	28 02 115		
13	Pump intake elbow; DN 42 x 7	62001170		
14	Hose clip; ø 32 - 52 x 12	28 02 110		
15	Pump pressure elbow; DN 40 x 6; 100 x 90	62001171		



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Wash system II

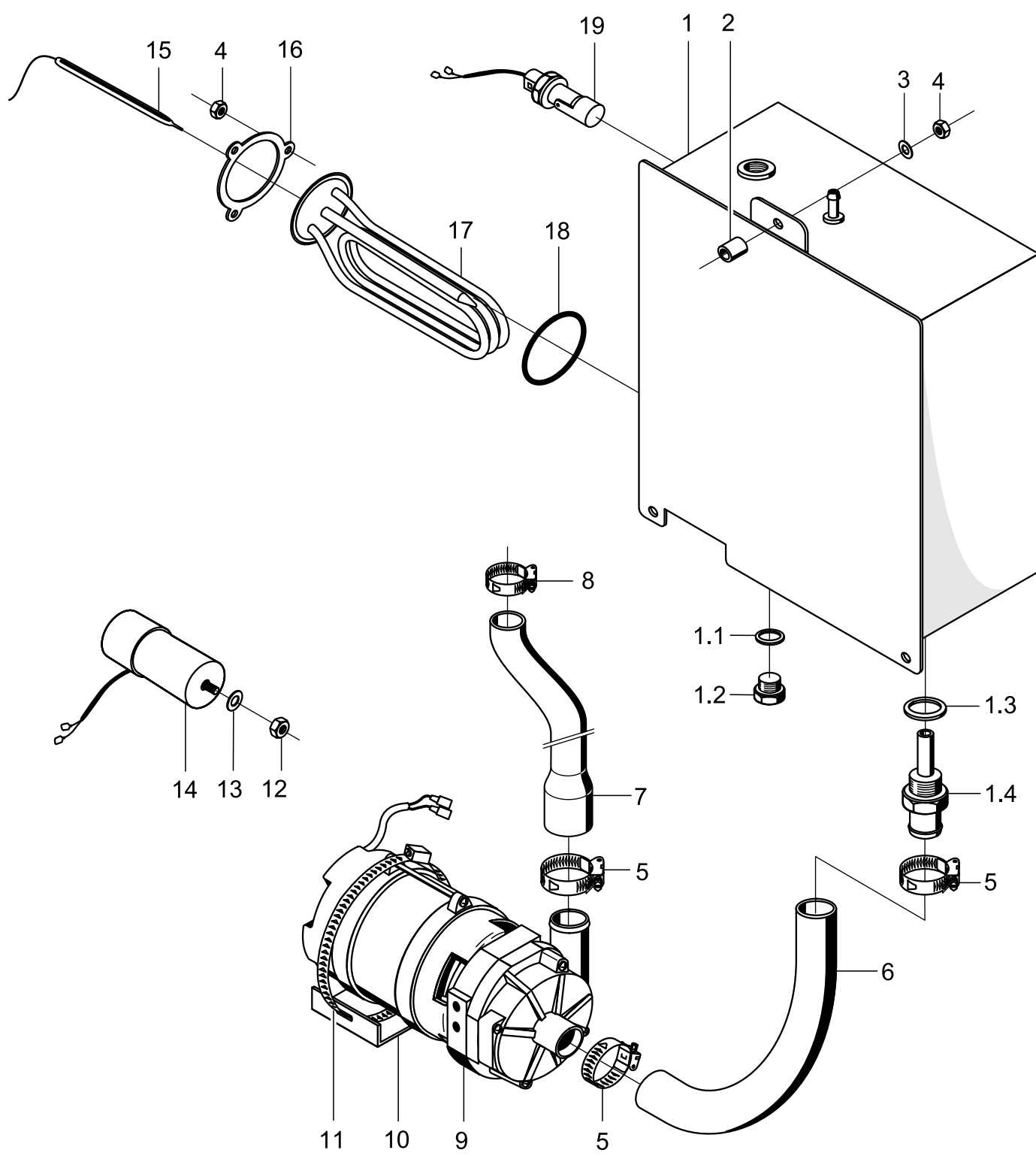
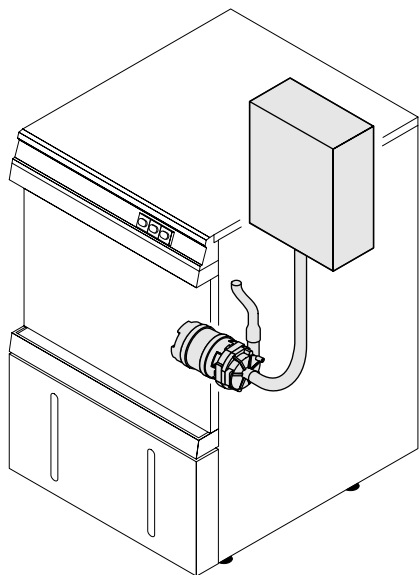
Item	Designation	Part no.	Pc.	Notes
1	Seal; $\varnothing$ 17 x $\varnothing$ 24 x 2.0	62001366	6	
2	Lock nut; G 3/8"	30 09 200	6	
3	Slotted nozzle	62001173	6	
4	Cap nut for nozzle	62001174	6	
5	Upper wash manifold	62001172	2	
6	Hose clip; $\varnothing$ 14 - $\varnothing$ 24	28 02 108		
7	Fabric hose; DN 13 x 3.5 x 130	40 01 030		Per metre
	Fabric hose; DN 13 x 3.5 x 50	40 01 030		AquaMatik, Tundish; per metre
8	Tee for upper wash manifold	62001329		
9	Fabric hose; DN 13 x 3.5 x 275	40 01 030		Per metre
	Fabric hose; DN 13 x 3.5 x 355	40 01 030		AquaMatik, Tundish; per metre
10	Hose clip; $\varnothing$ 24 - $\varnothing$ 36	28 02 111		
11	Fabric hose; DN 25 x 4.5 x 360	40 01 023		Per metre
	Fabric hose; DN 25 x 4.5 x 330	40 01 023		Per metre; AquaMatik / Tundish
12	Hex nut; M 5 self-locking	21 05 302		
13	Sheet-metal screw; B 3.9 x 9.5	20 20 307		
14	Pipe holder support	62001368	2	
15	Pipe holder	62001333		
16	Stud; $\varnothing$ 6 x 38	62001239	2	Up to Machine no.: 351 837
17	End piece	62001152	4	
18	Slotted nozzle	62001153	16	
19	O-ring; $\varnothing$ 18 x 1.5	27 07 039	4	
20	Wash arm, cpl.	62001150	4	incl. item 17, 18
21	Hex nut; M 4 self-locking	21 05 300		
22	Washer; $\varnothing$ 4.3 x $\varnothing$ 8 x 0.5	22 02 302		
23	Manifold bearing	62001354		
24	Bearing bolt for manifold	62001355		
25	Compressed spring	28 04 006		
26	Manifold end piece	62001156		
27	O-ring; $\varnothing$ 42 x 2.5	27 07 035	2	
28	Manifold centre piece	62001154		
29	Manifold inlet	62001155		
30	O-ring; $\varnothing$ 36 x 2	27 07 052		
31	Seal; $\varnothing$ 41 x $\varnothing$ 73.5 x 2.0	62001336		
32	Manifold cross	62001157		



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Rinse I

Item	Designation	Part no.	Pc.	Notes
1	Insulated boiler frame cpl.	62001215		Incl. items 1.1 and 1.2
1.1	Hex-head screw; M 10 x 16	20 01 352		
1.2	Seal; Ø 10 x Ø18 x 1.5	27 03 003		
2	Hose clip; Ø 122 - Ø 142	28 02 305	2	
3	O-ring; Ø 46 x 6	27 07 015		
4	Cranked heating element; 5.0 kW; 230/400 V / 3	31 03 030		
	Cranked heating element; 5.0 kW; 240/420 V / 3	31 03 032		
	Cranked heating element; 5.0 kW; 200/346 V / 3	31 03 098		
	Cranked heating element; 2.8 kW; 230 V / 1 / N	31 03 084		
	Cranked heating element; 2.8 kW; 240 V / 1 / N	31 03 033		
	Cranked heating element; 2.8 kW; 200 V / 1 / N	31 03 109		
	Cranked heating element; 2.8 kW; 400 V / 1 / N	31 03 039		
	Cranked heating element; 2.6 kW; 240 V / 1 / N	31 03 111		
	Cranked heating element; 2.2 kW; 230 V / 1 / N	31 03 082		
5	Clamping plate	01 17 003		
6	Safety thermostat; 140°C - 10 K "OFF"	31 25 030		
7	Hex nut; M 5	21 01 303		
8	Thermostat; 1750 lg.	31 25 031		Short actuating shaft

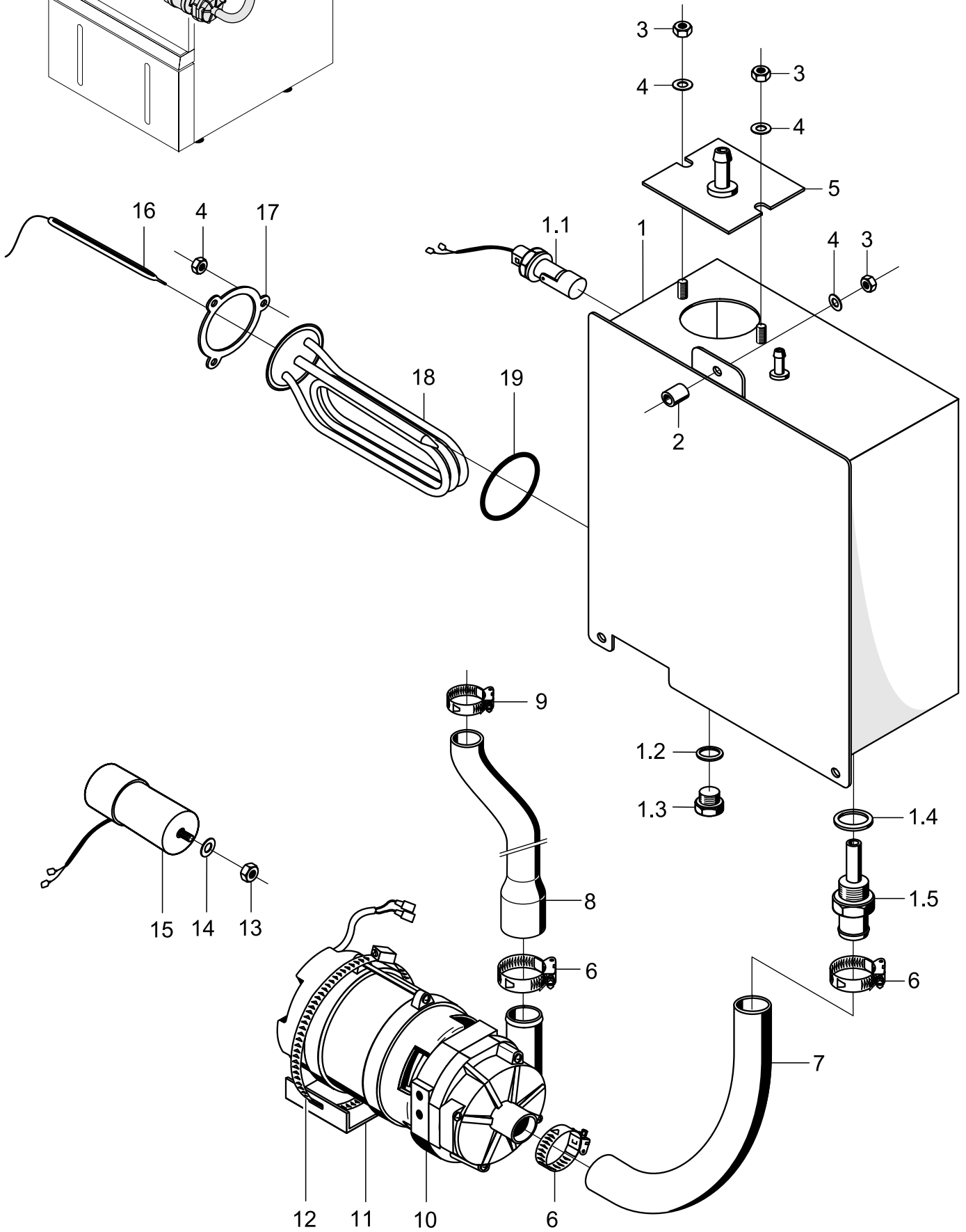
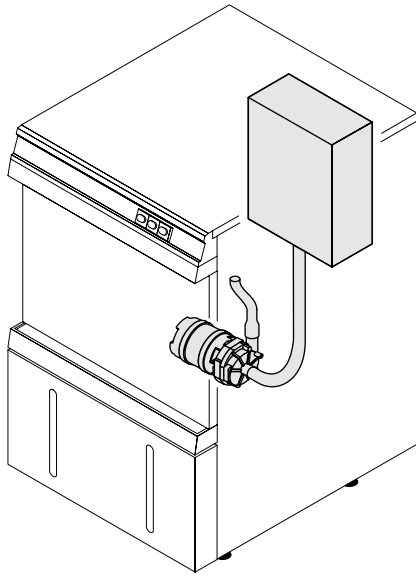


GS 24 - AquaMatik

Machine.: ⇒ 353 914

Rinse II

Item	Designation	Part no.	Pc.	Notes
1	Boiler frame cpl., non-pressurised	62002098		Incl. items 1.1 - 1.4
1.1	Seal; $\varnothing$ 10 x $\varnothing$ 18 x 1.5	27 03 003		
1.2	Hex-head screw; M 10 x 16	20 01 352		
1.3	Seal; $\varnothing$ 21 x $\varnothing$ 28 x 2.0	27 09 011		
1.4	Immersion tube	62002086		
2	Spacer roller; $\varnothing$ 5.3 x $\varnothing$ 12 x 7	22 08 513	3	
3	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1,0	22 01 300		
4	Hex nut; M 5 self-locking	21 05 302		
5	Hose clip; $\varnothing$ 24 - 44	28 02 309		
6	Hose; DN 25 x 4.5 x 305	40 01 038		Per metre
7	Shaped hose DN 13/25 x 4.0 x 720	60001606		Cut to size
8	Hose clip; $\varnothing$ 14 - 24	28 02 108		
9	Pump 0.27 kW; 1 x 220 - 240 V 50 Hz	31 02 477		Incl. item 14
	Pump 0.27 kW; 1 x 220 - 240 V 60 Hz	31 02 445		
	Pump 0.27 kW; 1 x 180 - 200 V 50 Hz	31 02 446		
	Pump 0.27 kW; 1 x 180 - 200 V 60 Hz	31 02 447		
10	Pump holder	80001405		
11	Hose clip; $\varnothing$ 92 - $\varnothing$ 112	28 02 125		
n.p.	Deflector plate	62002097		
12	Hex nut; M 8	21 01 305		
13	Spring washer; B8	23 03 301		
14	Capacitor; 5 μ F; 250 V 50/60 Hz	31 13 099		
15	Safety thermostat; 140° C - 10 K "OFF"	31 25 030		
16	Clamping plate, galvanised	01 17 003		
17	Cranked heating element; 5.0 kW; 230/400 V / 3	31 03 030		
	Cranked heating element; 5.0 kW; 240/420 V / 3	31 03 032		
	Cranked heating element; 5.0 kW; 200/346 V / 3	31 03 098		
	Cranked heating element; 2.8 kW; 230 V / 1 / N	31 03 084		
	Cranked heating element; 2.8 kW; 240 V / 1 / N	31 03 033		
	Cranked heating element; 2.8 kW; 200 V / 1 / N	31 03 109		
	Cranked heating element; 2.8 kW; 400 V / 1 / N	31 03 039		
	Cranked heating element; 2.6 kW; 240 V / 1 / N	31 03 111		
	Cranked heating element; 2.2 kW; 230 V / 1 / N	31 03 082		
18	O-ring; 6 x $\varnothing$ 46	27 07 015		
19	Float switch	55 28 255		
n.p.	Seal for float switch	31 26 036		

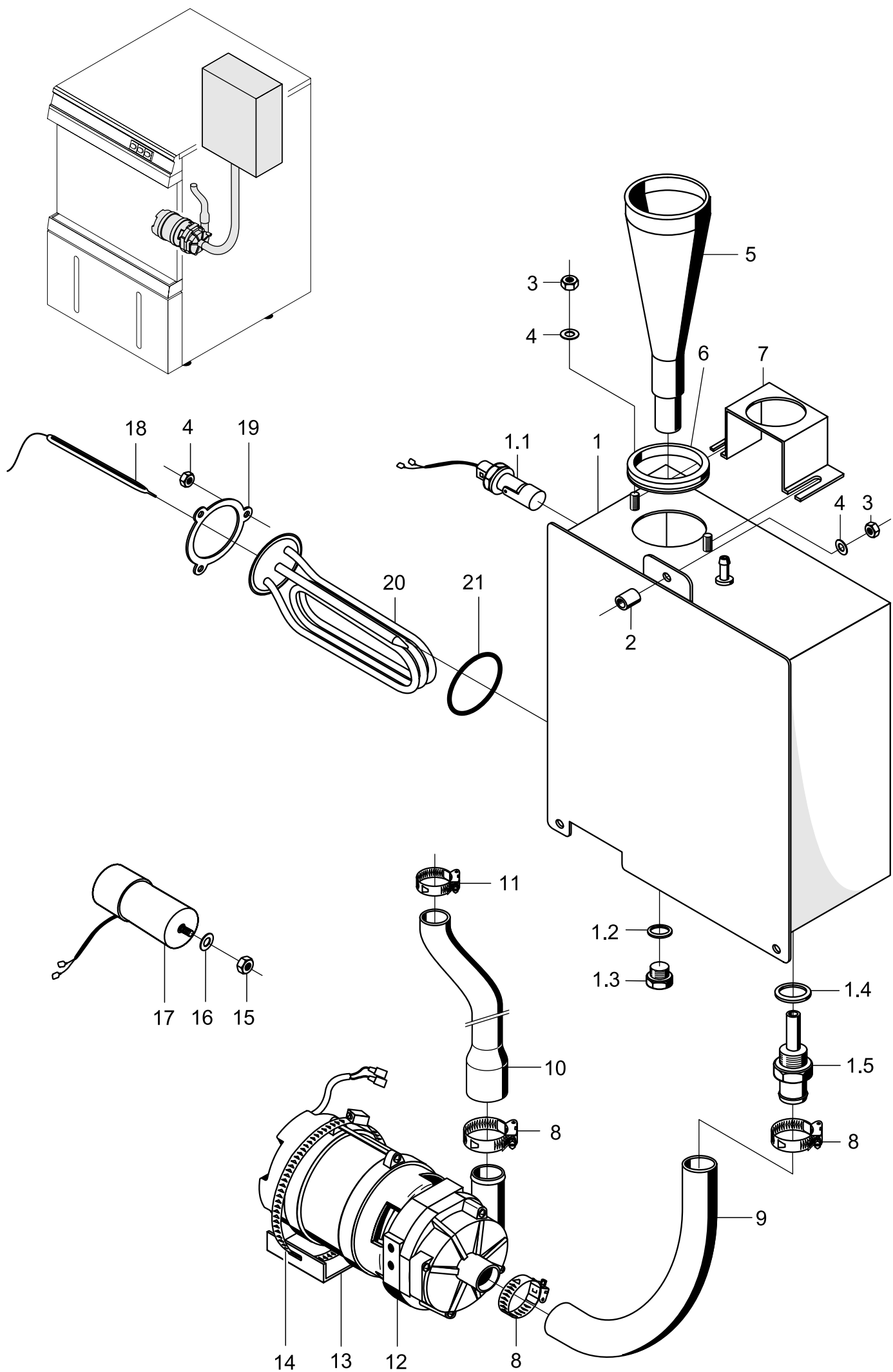


GS 24 - AquaMatik

Machine no.: 353 915 ⇒

Rinse II

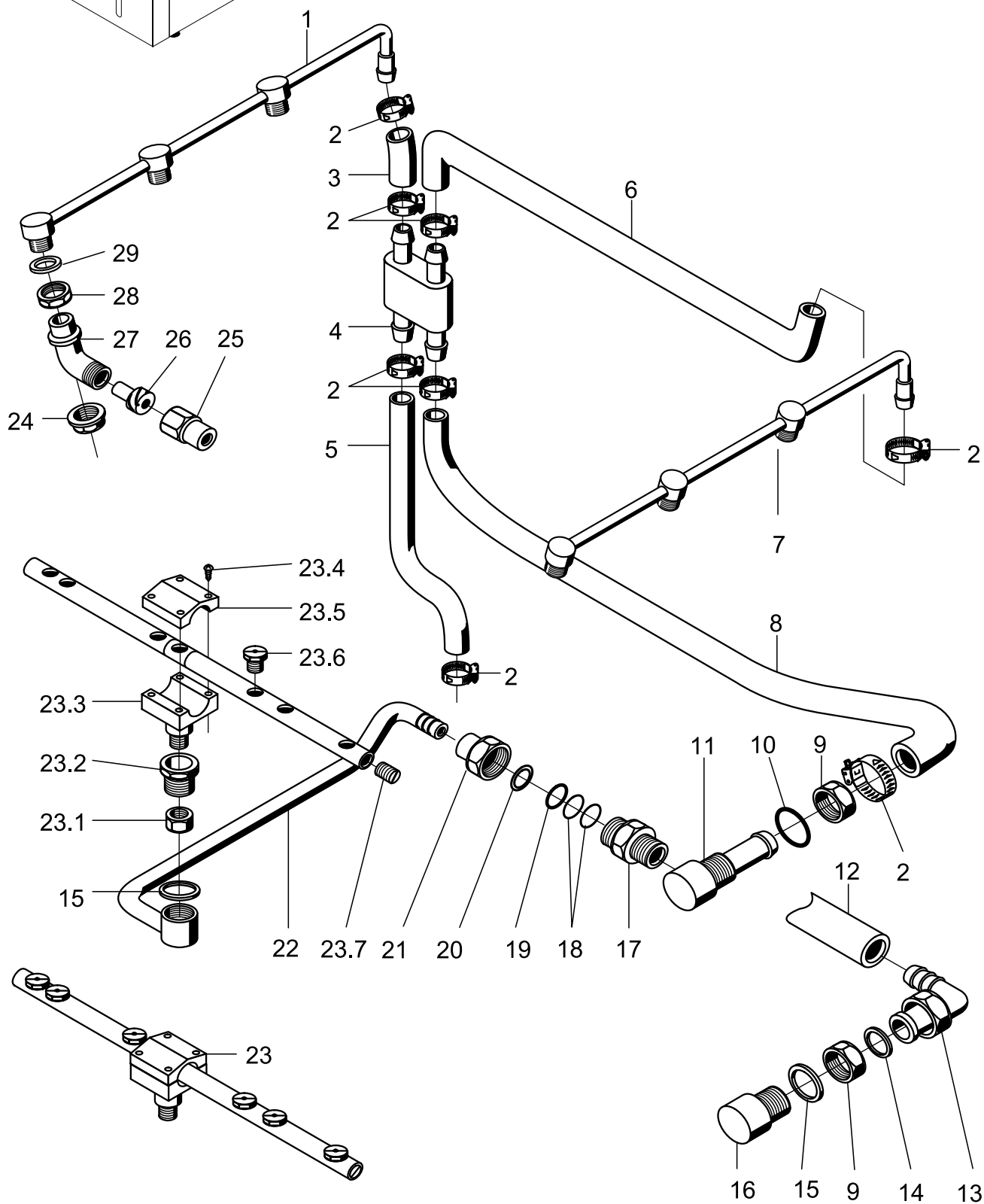
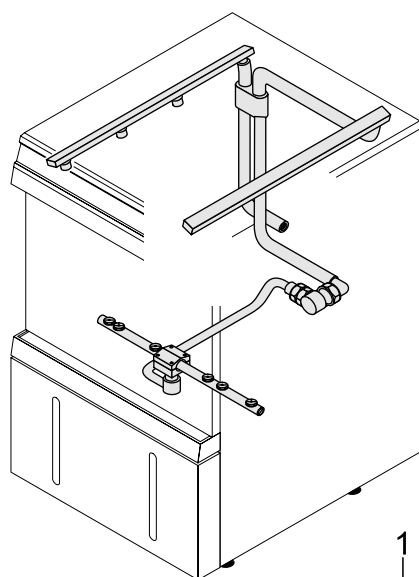
Item	Designation	Part no.	Pc.	Notes
1	Boiler frame cpl., non-pressurised	62002166		Incl. items 1.1 - 1.5
1.1	Float switch	55 28 255		
n.p.	Seal for float switch	31 26 036		
1.2	Seal; $\varnothing$ 10 x $\varnothing$ 18 x 1.5	27 03 003		
1.3	Hex-head screw; M 10 x 16	20 01 352		
1.4	Seal; $\varnothing$ 21 x $\varnothing$ 28 x 2.0	27 09 011		
1.5	Immersion tube	62002086		
2	Spacer roller; $\varnothing$ 5.3 x $\varnothing$ 12 x 7	22 08 513	3	
3	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1,0	22 01 300		
4	Hex nut; M 5 self-locking	21 05 302		
5	Adapter plate	62002766		
6	Hose clip; $\varnothing$ 24 - $\varnothing$ 44	28 02 309		
7	Hose; DN 25 x 4,5 x 305	40 01 038		Per metre
8	Shaped hose DN 13/25 x 4.0 x 720	60001606		Cut to size
9	Hose clip; $\varnothing$ 14 - $\varnothing$ 24	28 02 108		
10	Pump 0.27 kW; 1 x 220 - 240 V 50 Hz	31 02 477		Incl. item 15
	Pump 0.27 kW; 1 x 220 - 240 V 60 Hz	31 02 445		
	Pump 0.27 kW; 1 x 180 - 200 V 50 Hz	31 02 446		
	Pump 0.27 kW; 1 x 180 - 200 V 60 Hz	31 02 447		
11	Pump holder	80001405		
12	Hose clip $\varnothing$ 92 - $\varnothing$ 112	28 02 125		
n.p.	Deflector plate	62002097		
13	Hex nut; M 8	21 01 305		
14	Spring washer; B8	23 03 301		
15	Capacitor; 5 μ F; 250 V 50/60 Hz	31 13 099		
16	Safety thermostat; 140° C - 10 K "OFF"	31 25 030		
17	Clamping plate, galvanised	01 17 003		
18	Cranked heating element; 5.0 kW; 230/400 V / 3	31 03 030		
	Cranked heating element; 5.0 kW; 240/420 V / 3	31 03 032		
	Cranked heating element; 5.0 kW; 200/346 V / 3	31 03 098		
	Cranked heating element; 2.8 kW; 230 V / 1 / N	31 03 084		
	Cranked heating element; 2.8 kW; 240 V / 1 / N	31 03 033		
	Cranked heating element; 2.8 kW; 200 V / 1 / N	31 03 109		
	Cranked heating element; 2.8 kW; 400 V / 1 / N	31 03 039		
	Cranked heating element; 2.6 kW; 240 V / 1 / N	31 03 111		
	Cranked heating element; 2.2 kW; 230 V / 1 / N	31 03 082		
19	O-ring; 6 x $\varnothing$ 46	27 07 015		



GS 24 - Tundish

Rinse III

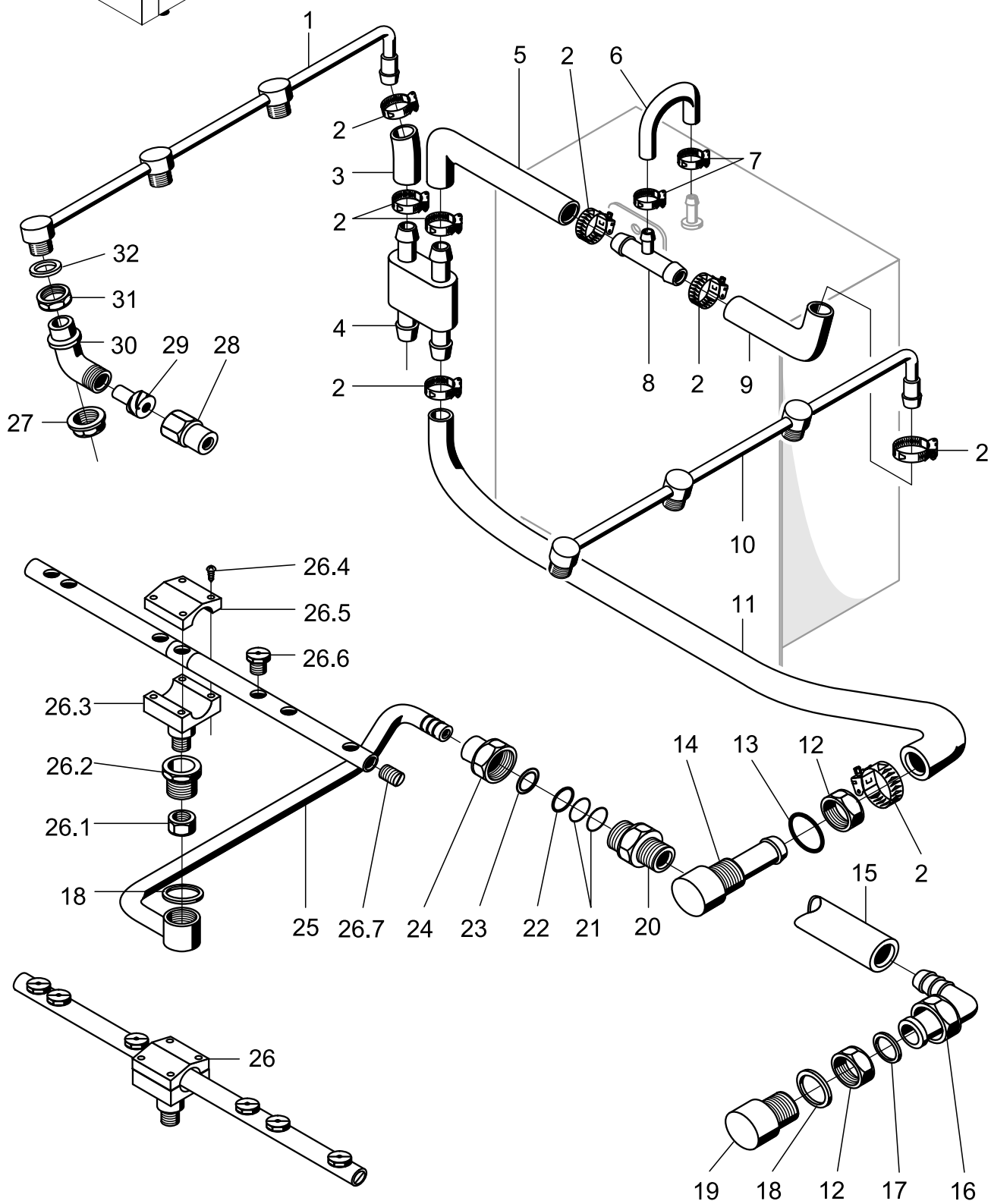
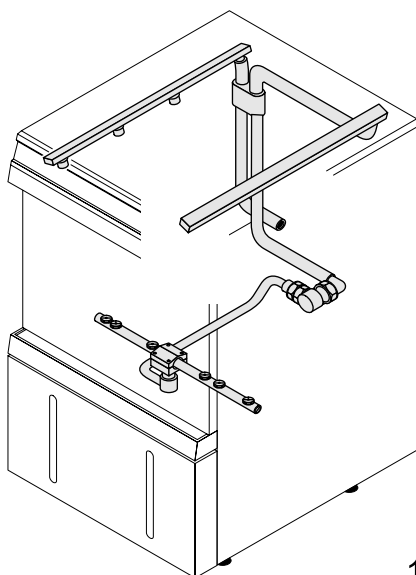
Item	Designation	Part no.	Pc.	Notes
1	Boiler frame cpl., non-pressurised	80002126		Incl. items 1.1 - 1.5
1.1	Float switch	55 28 255		
n.p.	Seal for float switch	31 26 036		
1.2	Seal; $\varnothing$ 10 x $\varnothing$ 18 x 1.5	27 03 003		
1.3	Hex-head screw; M 10 x 16	20 01 352		
1.4	Seal; $\varnothing$ 21 x $\varnothing$ 28 x 2.0	27 09 011		
1.5	Immersion tube	62002086		
2	Spacer roller; $\varnothing$ 5.3 x $\varnothing$ 12 x 7	22 08 513	3	
3	Hex nut; M 5 self-locking	21 05 302		
4	Washer; $\varnothing$ 5.3 x $\varnothing$ 10.0 x 1.0	22 01 300		
5	Inlet funnel	62002154		
6	Sleeve; 35 x 60 x 10; 45 Shore	40 07 014		
7	Holder for inlet funnel	62002243		
8	Hose clip; $\varnothing$ 24 - $\varnothing$ 44	28 02 309		
9	Hose; DN 25 x 4.5 x 305	40 01 038		Per metre
10	Shaped hose; DN 13/25 x 4.0 x 720	60001606		Cut to size
11	Hose clip; $\varnothing$ 14 - $\varnothing$ 24	28 02 108		
12	Pump; 0.27 kW; 1 x 220 - 240 V 50 Hz	31 02 477		Incl. item 17
	Pump; 0.27 kW; 1 x 220 - 240 V 60 Hz	31 02 445		
13	Pump holder	80001405		
14	Hose clip; $\varnothing$ 92 - $\varnothing$ 112	28 02 125		
n.p.	Deflector plate	62002097		
15	Hex nut; M 8	21 01 305		
16	Spring washer; B8	23 03 301		
17	Capacitor; 5 μ F; 250 V 50/60 Hz	31 13 099		
18	Safety thermostat; 140° C - 10 K "OFF"	31 25 030		
19	Clamping plate; galvanised	01 17 003		
20	Cranked heating element; 5.0kW; 240/420 V/3	31 03 032		
	Cranked heating element; 2.6kW; 240 V/1	31 03 111		
21	O-ring 6 x $\varnothing$ 46	27 07 015		



GS24

Rinse IV

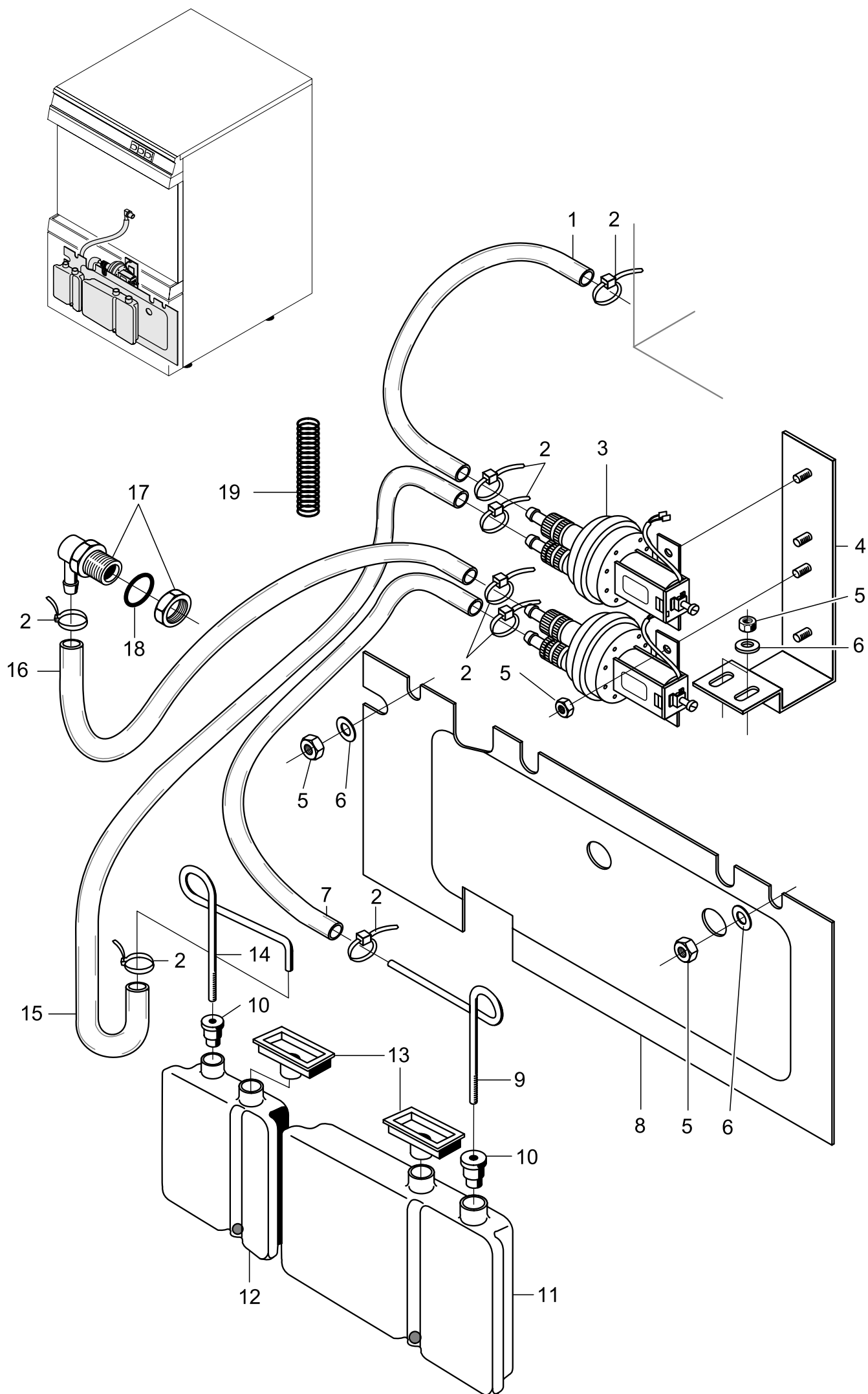
Item	Designation	Part no.	Pc.	Notes
1	Rinse manifold, left	62002644		
2	Hose clip; Ø 14 - Ø 24	28 02 108		
3	Hose; DN 13.5 x 3.5 x 130 (per metre)	40 02 002		Up to machine no.: 366 337
	Hose; DN 13.5 x 3.5 x 210 (per metre)	40 02 002		From machine no.: 366 338
4	Distributor for rinse manifold	62001391		
5	Hose; DN 13.5 x 3.5 x 360 (per metre)	40 02 002		Up to machine no.: 366 337
	Hose; DN 13.5 x 3.5 x 280 (per metre)	40 02 002		From machine no.: 366 338
6	Hose; DN 13.5 x 3.5; 40 x 312 x 60	62001573		Up to machine no.: 366 337
	Hose; DN 13.5 x 3.5 x 470 (per metre)	40 02 002		From machine no.: 366 338
7	Rinse manifold; right	62002642		
8	Shaped hose; DN 13.5 x 3.5; 40 x 312 x 60	62001573		From machine no.: 340 901 Cut to: 40 x 250
9	Lock nut; 1/2"	30 09 201		
10	O-ring; Ø 20 x 3.5	27 07 040		
11	Rinse connection (incl. item 10)	62002404		From machine no.: 340 901 Replacement for 13,14,15,16
12	Hose; DN 13.5 x 3.5 x 250; per metre	40 02 002		Up to machine no.: 340 900
13	Elbow coupling			Replaced by item 8 and 11
14	Seal; Ø 13.3 x Ø 18 x 2.0			
15	Seal; Ø 21 x Ø 28 x 2.0	27 09 011		
16	Rinse connection; G 1/2"			Replaced by item 8 and 11
17	Double nipple for rinse connection	62001484		
18	O-ring; Ø 8 x 1	27 07 048	2	
19	O-ring; Ø 7 x 2.5	27 07 013		
20	Plastic washer; Ø 14.7 x Ø 12 x 1.5	62001658		
21	Cap nut; G 3/8" x 15	62001485		
22	Stay pipe for rotary arm	62001539		
23	Rotary arm cpl.	62001158		Incl. items 23.1 – 23.7
23.1	Hex nut; M 10 x 1 x 5	62001401		
23.2	Rotary arm bearing	62001486		
23.3	Rotary arm head - bottom part	62001159		
23.4	Sheet-metal screw; B 2.9 x 13	20 20 302		
23.5	Rotary arm head - upper part	62001160		
23.6	Flat jet	29 10 312	6	
23.7	Grub screw; M 9 x 6	29 10 238	2	
24	Cap nut for nozzle	62001174	6	
25	Spray nozzle cap	65002754	6	
26	Spray nozzle swirl device	65002755	6	
27	Rinse nozzle adapter	62001176	6	
28	Lock nut; G 3/8"	30 09 200	6	
29	Seal; Ø 17 x Ø 24 x 2.0	62001366	6	



GS24 - AquaMatik / Tundish

Rinse V

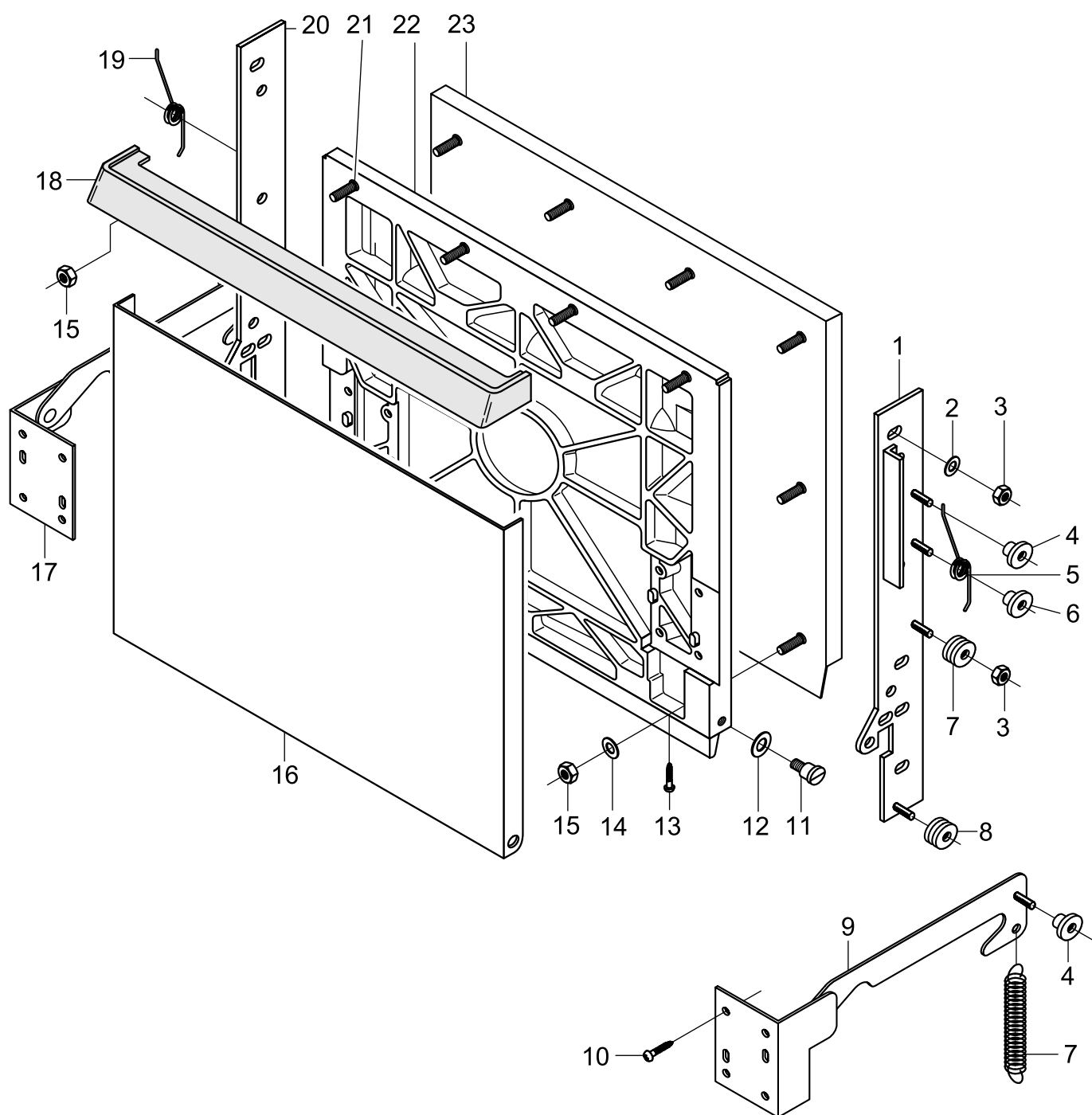
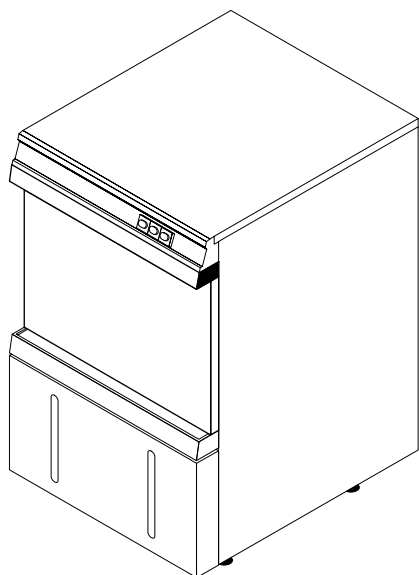
Item	Designation	Part no.	Pc.	Notes
1	Rinse manifold; left	62002644		
2	Hose clip; $\varnothing$ 14 - $\varnothing$ 24	28 02 108		
3	Hose; DN 13.5 x 3.5 x 90	62002066		Made from: 40 03 050
4	Distributor for rinse manifold	62001391		
5	Shaped hose; DN 13.5 x 3.5; 40 x 230	62002068		Made from: 62001573
6	Hose; DN 5 x 1.5 x 200	40 01 037		Per metre
7	Hose clip; $\varnothing$ 8 - $\varnothing$ 12	28 02 102		
8	Tee with diffuser	35 01 087		
9	Shaped hose; DN 13.5 x 3.5; 60 x 92	62002070		Made from: 62001573
10	Rinse manifold; right	62002642		
11	Shaped hose; DN 13.5 x 3.5 x 40 x 312 x 60	62001573		From machine no.: 340 901 Cut to: 40 x 250
12	Lock nut; 1/2"	30 09 201		
13	O-ring; $\varnothing$ 20 x 3.5	27 07 040		
14	Rinse connection (incl. item 13)	62002831		From machine no.: 340 901 Replacement for 16, 17 and 19
15	Hose; DN 13.5 x 3.5 x 250; per metre	40 02 002		Up to machine no.: 340 900
16	Elbow coupling	29 06 238		Replaced by item 11 and 14
17	Seal; $\varnothing$ 13.3 x $\varnothing$ 18 x 2.0	27 09 012		
18	Seal; $\varnothing$ 21 x $\varnothing$ 28 x 2.0	27 09 011		
19	Rinse connection; G 1/2"	62001483		
20	Double nipple; G 3/8" x 26; SW 17	62001484		
21	O-ring; $\varnothing$ 8 x 1	27 07 048	2	
22	O-ring; $\varnothing$ 7 x 2.5	27 07 013		
23	Plastic washer; $\varnothing$ 14.7 x $\varnothing$ 12 x 1.5	62001658		
24	Cap nut; G 3/8" x 15	62001485		
25	Stay pipe for rotary arm	62001539		
26	Rotary arm cpl.	62001158		Incl. item 26.1 – 26.7
26.1	Hex nut; M 10 x 1 x 5	62001401		
26.2	Rotary arm bearing	62001486		
26.3	Rotary arm head - bottom part	62001159		
26.4	Sheet-metal screw; B 2.9 x 13	20 20 302		
26.5	Rotary arm head - upper part	62001160		
26.6	Flat jet	29 10 312	6	
26.7	Grub screw; M 9 x 6	29 10 238		
27	Cap nut of nozzle	62001174	6	
28	Spray nozzle cap	65002754	6	
29	Spray nozzle swirl device	65002755	6	
30	Rinse nozzle adapter	62001176	6	
31	Lock nut; G 3/8"	30 09 200	6	
32	Seal; $\varnothing$ 17 x $\varnothing$ 24 x 2.0	62001366	6	



GS24

Dosing

Item	Designation	Part no.	Pc.	Notes
1	Hose; DN 5 x 1.5 x 300	40 01 024		Per metre
2	Cable binder; 162 x 2.5	31 20 014		
3	Dispenser; ELT 10 GS cpl. left	80000554	2	
4	Dispenser holder	62001314		
5	Hex nut; M 5 self-locking	21 01 302		
6	Washer; ø 5.3 x ø 12.0 x 0.8	22 02 213		
7	Hose; DN 5 x 1.5 x 370	40 01 024		Per metre
8	Shock hazard protection	62001761		
9	Detergent intake pipe	62001300		
10	Gauge plug	40 06 011	2	
11	Detergent tank	62001292		
12	Rinse aid tank	62001304		
13	Filling pocket	62001331	2	
14	Rinse aid intake pipe	62002449		
15	Hose; DN 5 x 1.5 x 600	40 01 024		Per metre
16	Hose; DN 5 x 1.5 x 350	40 01 024		Per metre
17	Set dispensing nipple for detergent	62002869		incl. items 17.1, 17.2
17.1	Back-up ring; ø 18 x 5	62002874		
17.2	O-ring; ø 10 x 2.5	27 07 030		
	Seal; ø 10 x ø 18 x 1.5			replaced by item 17
18	Spring; 0.8 x 10 x 280	62002419	4	For items 1, 7, 15 and 16

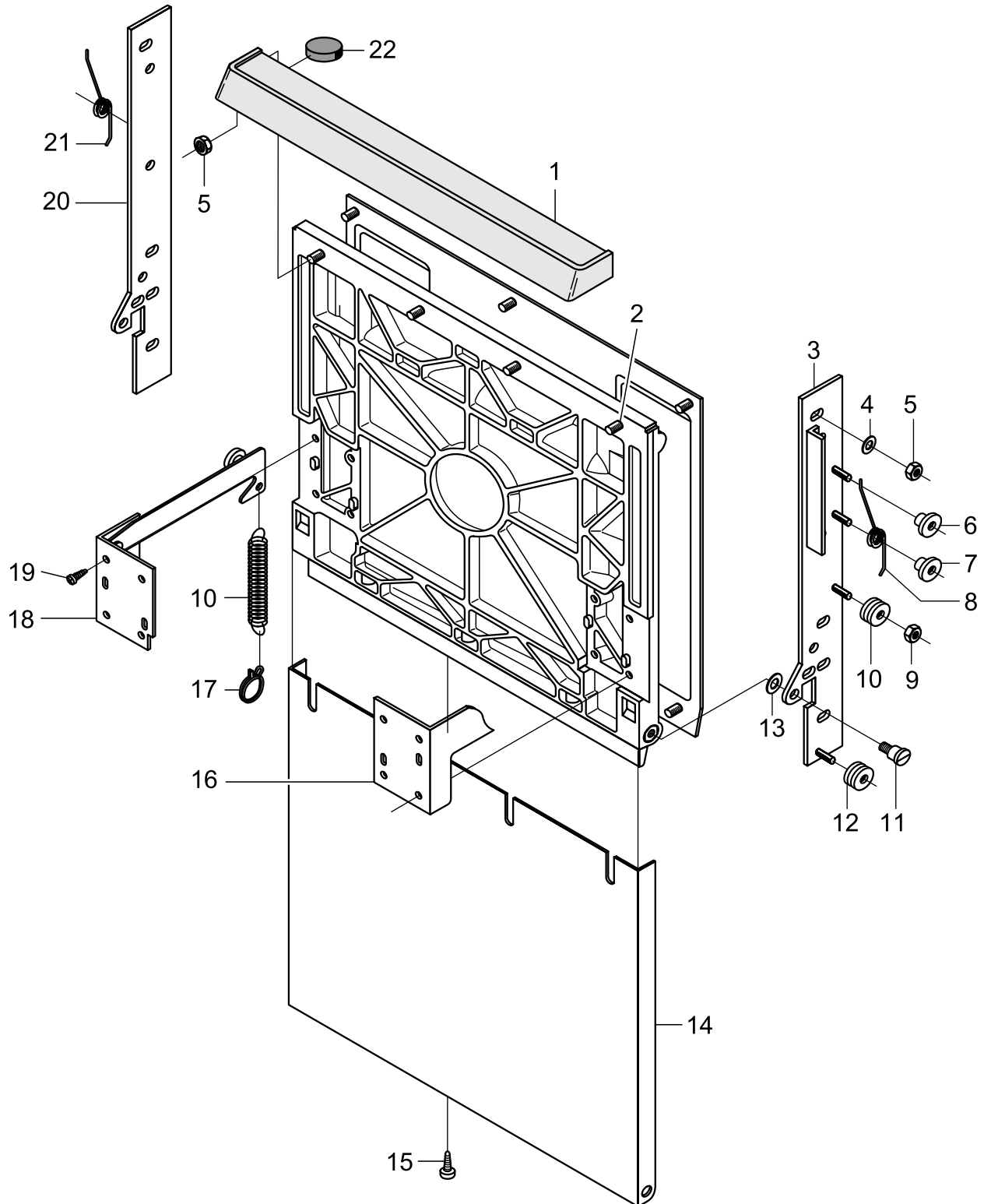
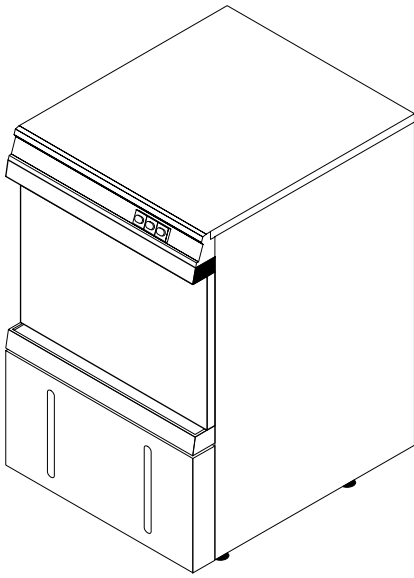


GS24

Machine no.: ⇨ 180 734

Door

Item	Designation	Part no.	Pc.	Notes
1	Door cpl.	55 28 135		
2	Door suspension; right	62001241		
n.p.	Repair kit door suspension	55 28 168		If stud for door lever roller is broken
2	Washer; ø 5.3 x ø 10.0 x 1.0	22 01 300		
3	Hex nut; M 4 self-locking	21 05 300		
4	Buffer for torsion spring	62001433	4	
5	Torsion spring; right	62001189		
6	Pivot bearing for torsion spring	62001191	2	
7	Conversion door lever rollers	55 28 192	2	
8	Door lever roller	62002546	2	Up to machine no.: 231 824 order pod 62002547 too
9	Door mounting; right	62001374		
10	PT screw; 50 x 16	20 17 301		
11	Door bearing bolt; M 8 x 18	62001729	2	
12	Washer; ø 6.4 x ø 12.5 x 1.6	22 01 500		
13	Sheet-metal screw; 3.9 x 9.5	20 20 307		
14	Washer; ø 4.3 x ø 8 x 0.5	22 02 302		
15	Hex nut; M 4 self-locking	21 05 300		
16	Outer door panel	62001378		Up to machine no.: 200 672
17	Door mounting; left	62001373		
18	Door handle	55 15 164		
19	Torsion spring; left	62001190		
20	Door suspension; left	62001240		
21	Grub screw; M 4 x 16	20 30 306		
22	Inner door panel			Replaced by 55 28 135
23	Inner door section			
n.p.	Repair kit door suspension	55 28 168		If stud for door lever roller is broken
n.p.	Foam protection	62001707		Machine no.: 189 467 - 201 049
n.p.	Bearing bolt	62001244		

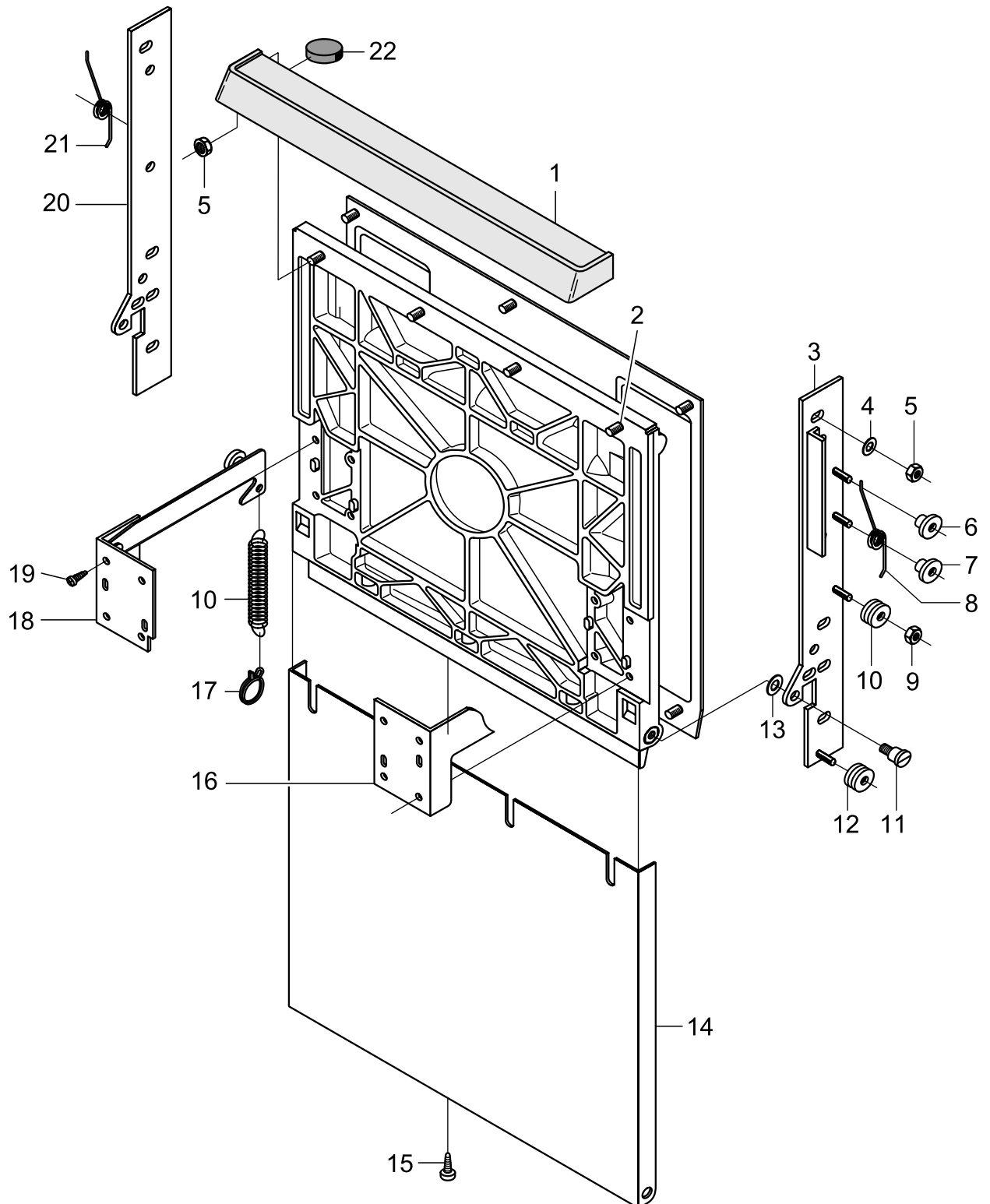
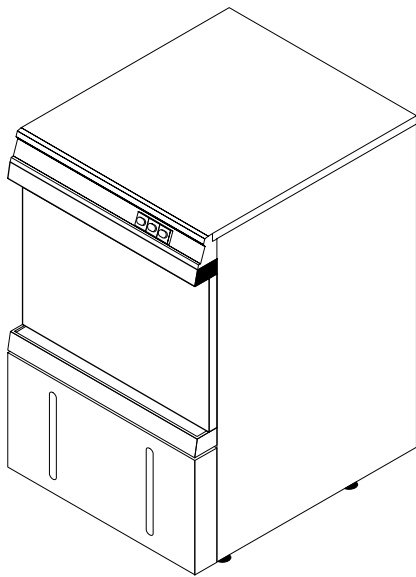


GS24

Machine no.: 180 735⇒

Door

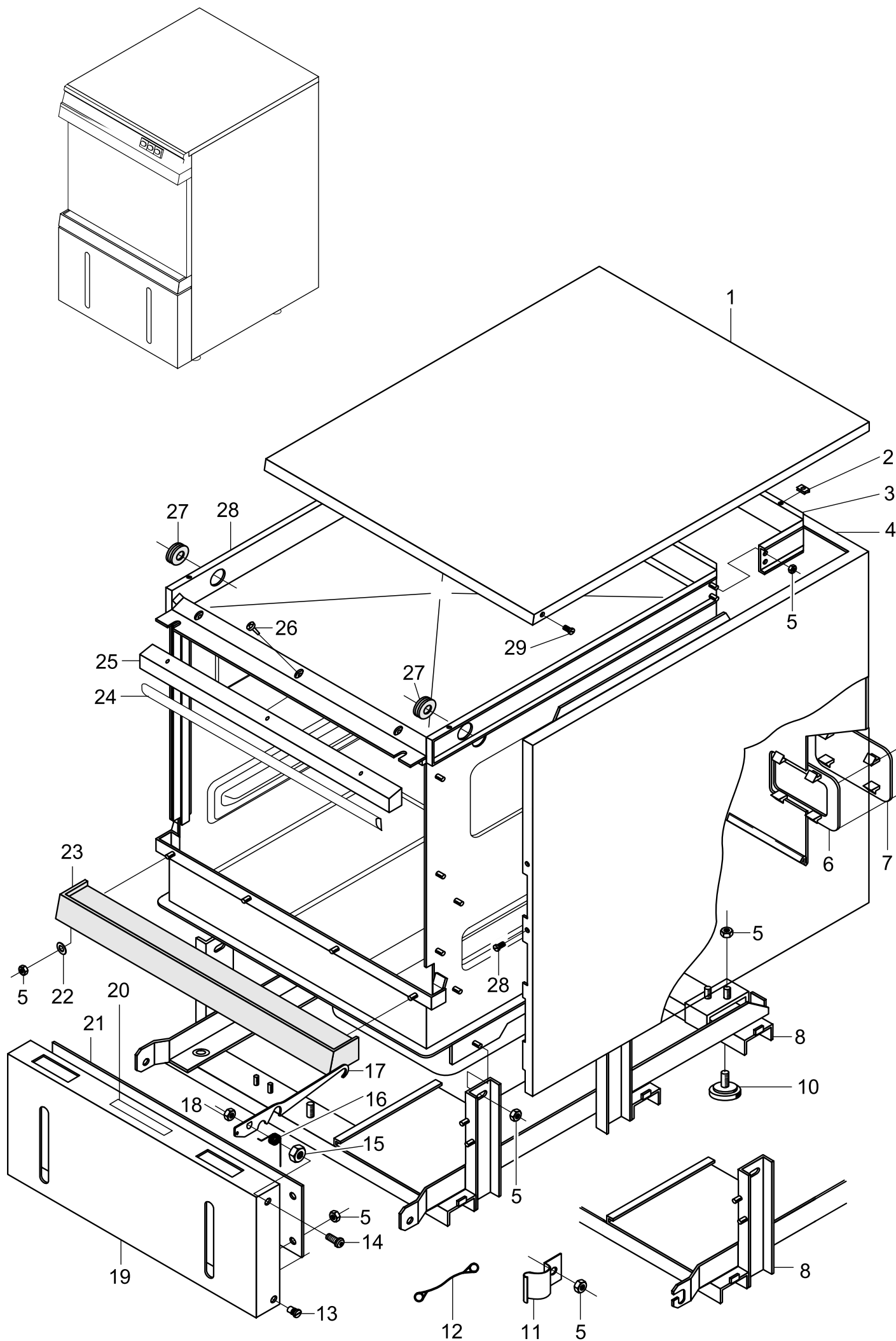
Item	Designation	Part no.	Pc.	Notes
1	Door handle with magnet	55 15 164		Incl. item 22
2	Grub screw; M 4 x 16	20 30 306		
3	Door suspension; right	62001241		
n.p.	Repair kit door suspension	55 28 168		If stud for door lever roller is broken
4	Washer; ø 5.3 x ø 10.0 x 1.0	22 01 300		
5	Hex nut; M 4 self-locking	21 05 300		
6	Buffer for torsion spring	62001433	2	
7	Pivot bearing for torsion spring	62001191	2	
8	Torsion spring; right	62001189		
9	Hex nut; M 4 self-locking	21 05 300		Up to machine no.: 351 177
	Lock washer; ø 6 x 0.7	23 10 304		From machine no.: 351 178
10	Conversion door lever rollers	55 28 192		Incl. lock washer 23 10 304
11	Door bearing bolt; M 8 x 28	62001729	2	
12	Door lever roller	62002546	2	Up to machine no.: 231 824 order pod 62002547 too
13	Washer; ø 6.4 x ø 12.5 x 1.6	22 01 500		
14	Outer door panel	62001725		
15	Sheet-metal screw; 3.9 x 9.5	20 20 307		
16	Door mounting; right	62001374		
17	Wire hose clip; ø 9 / T = ø 1	28 02 133		
18	Door mounting; left	62001373		
19	PT screw; 50 x 16	20 17 301		
20	Door suspension; left	62001240		
n.p.	Repair kit door suspension	55 28 168		If stud for door lever roller is broken
21	Torsion spring; left	62001190		
22	Magnet; ø 10 x 10	31 24 191		From machine no.: 231 801
n.p.	Door cpl.	62001726		Incl. items 1, 2, 5, 14-16, 18,19



GS24

Panelling, base frame and tank

Item	Designation	Part no.	Pc.	Notes
1	Cover plate	62002272		
	Cover plate	62002340		AquaMatik, Tundish
2	Sheet-metal nut; B 3.9	21 17 002		
3	Auxiliary frame for housing	62001464		AquaMatik, Tundish
4	Housing panelling (one part); up to machine no.: 231 824	62001305		
	Housing panelling (one part); up to machine no.: 231 824	62002110		AquaMatik, Tundish
n.p.	Panel left; from machine no.: 231 825	62002217		
	Panel left; from machine no.: 231 825	62002258		AquaMatik, Tundish
n.p.	Panel right; from machine no.: 231 825	62002218		
	Panel right; from machine no.: 231 825	62002259		AquaMatik, Tundish
n.p.	Panel rear; from machine no.: 231 825	62002219		
5	Hex nut; M 5 self-locking	21 05 302		
6	Edge protection	62001437		
7	Cover for installation opening (option)	62001404		For bottom connections
8	Base frame	62001271		Up to machine no.: 231 824
9	Base frame	62002062		From machine no.: 231 825
10	Adjusting plate; M 8 x 20	62002442	4	
11	Closing spring	62002187	2	Up to machine no.: 231 825
12	Anti-tilt device	28 06 007		
13	Door bearing bolt	62001729		
14	Bearing bolt for locking bar; M 8 x 21	62001461		
15	Hex nut; M 8 self-locking	21 05 306		
16	Locking bar spring	62001458		Up to machine no. 231 824
17	Locking bar for detergent flap	62001457		
18	Hex nut; M 6 self-locking	21 05 304		
19	Front panel	62001290		
	Front panel	62001621		From machine no.: 231 825
20	Information sign "Filling"	62001382		
21	Retaining plate	62001460		Up to machine no.: 231 824
22	Washer; $\varnothing$ 5.3 x $\varnothing$ 12 x 0.8	22 02 213		
23	Cover for water channel; plastic	62001419		Up to machine no.: 201 048
	Cover for water channel; plastic	62001617		From machine no.: 201 049
	Cover for water channel; stainless steel	62002443		From machine no.: 351 504
24	Profile gasket; 10 x 4,0 x 450	62001618		Per metre
25	Door frame profile; top	62001270		
26	PT screw; KB 30 x 8	20 17 303		
27	Bush; $\varnothing$ 5 x 1.5 x 6.5 x 14.5	31 10 105		
28	Housing	62002490		
	Housing	62002162		AquaMatik, Tundish
29	Oval-head countersunk screw; M 4 x 12	20 12 315		Up to machine no.: 342 321
	Sheet-metal screw; B 3.9 x 13	20 20 310		

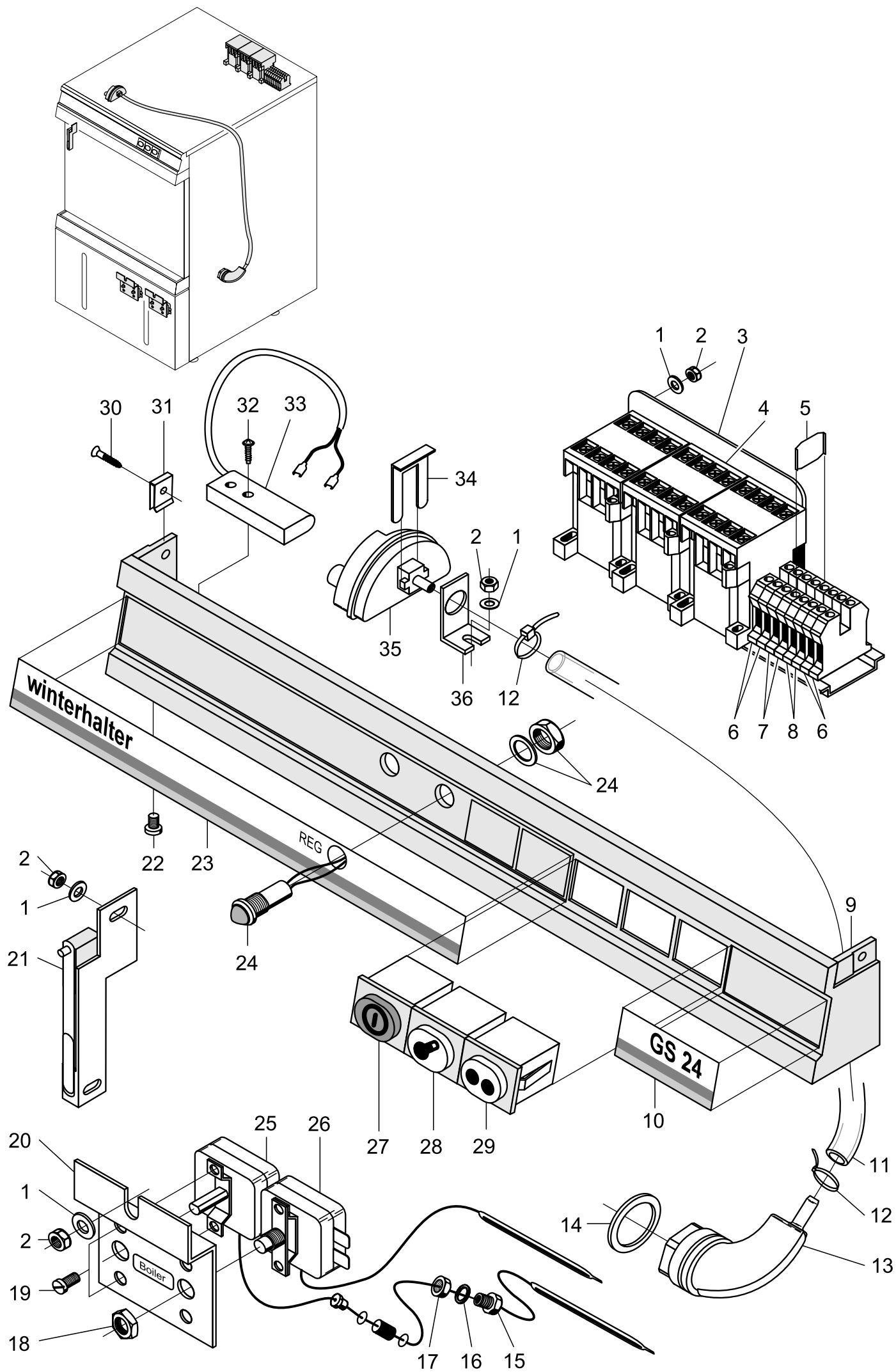


GS24

Machine no.: ⇒ 215 150

Electrical parts I

Item	Designation	Part no.	Pc.	Notes
1	Miniature PE terminal	31 09 101		Green-yellow
2	Miniature terminal	31 09 102		Grey
3	Miniature terminal	31 09 103		Blue
4	Cable gland; PG 9	31 10 042		
5	Hex nut; PG 9	31 10 043		
6	Pan-head screw; M 4 x 8	20 10 309		
7	Hex nut; M 4	21 01 302		
8	Mounting plate	62001516		
9	Miniature contactor; 230 V 50/60 Hz	31 04 098		
	Contactor LS 07	31 04 142	3	Japan
10	Clamping spring for level controller	31 26 001		
11	Level controller; 85/55 ± 5; 16 A 250 V	31 26 029		Violet-blue 50-60 Hz
12	Level controller holder	62001350		
13	Cable binder	31 20 015		
14	Fabric hose; DN 5 x 1.5 x 1540	41 01 024		Per metre
15	Air chamber	55 04 030		Incl. item 15.1
15.1	Seal; ø 26 x ø 36 x 2.0	27 01 003		
16	Switch panel	55 19 101		Incl. items 17, 23, 36, 37
17	Panel sign; "GS 24"	28 03 267		
18	Pushbutton	31 24 130		PROGRAMME I; white
19	Lamp; 220 V	31 08 116		White; oval
20	Pushbutton switch	31 24 185		ON - Off
21	LED; red 12 V	31 08 111		REG
n.p.	LED; yellow 12 V	31 08 112		DOS
22	Oval head screw; M 4 x 8	20 10 310		
23	Panel sign; "Winterhalter"	28 03 266		Without hole
	Panel sign; "Winterhalter"	62002409		1 hole - "REG"
	Panel sign; "Winterhalter"	62001652		2 holes - "REG" and "DOS"
24	Stuffing box for thermostat M 14 x 1	31 25 001		Thermostat tank
25	Seal; ø 14.2 x ø 20 x 2.0	27 09 036		
26	Hex nut; M 14 x 1	31 25 002		
27	Thermostat holder	62001372		Tank
28	Tank thermostat	31 25 023		Incl. item 28.1
28.1	Stuffing box gland	31 25 012		
29	Thermostat; 1750 lg.	31 25 010		Boiler; incl. item 29.1
29.1	Stuffing box gland	31 25 012		
30	Thermostat holder	62001285		Boiler
31	Safety thermostat; ON 89°C; OFF 93°C	31 25 022		
32	Insulated hose; ø 25	31 14 025		
33	Bracket for safety thermostat	62001583		
34	Door limit switch	62002770		Up to machine no.: 201 048
	Door limit switch	62001349		From machine no.: 201 049 up to machine no.: 231 800
35	Distributor strip	31 09 011		
36	Sheet-metal screw; St 3.9 x 13	20 20 310		
37	Sheet-metal nut; B 3,9	21 17 303		

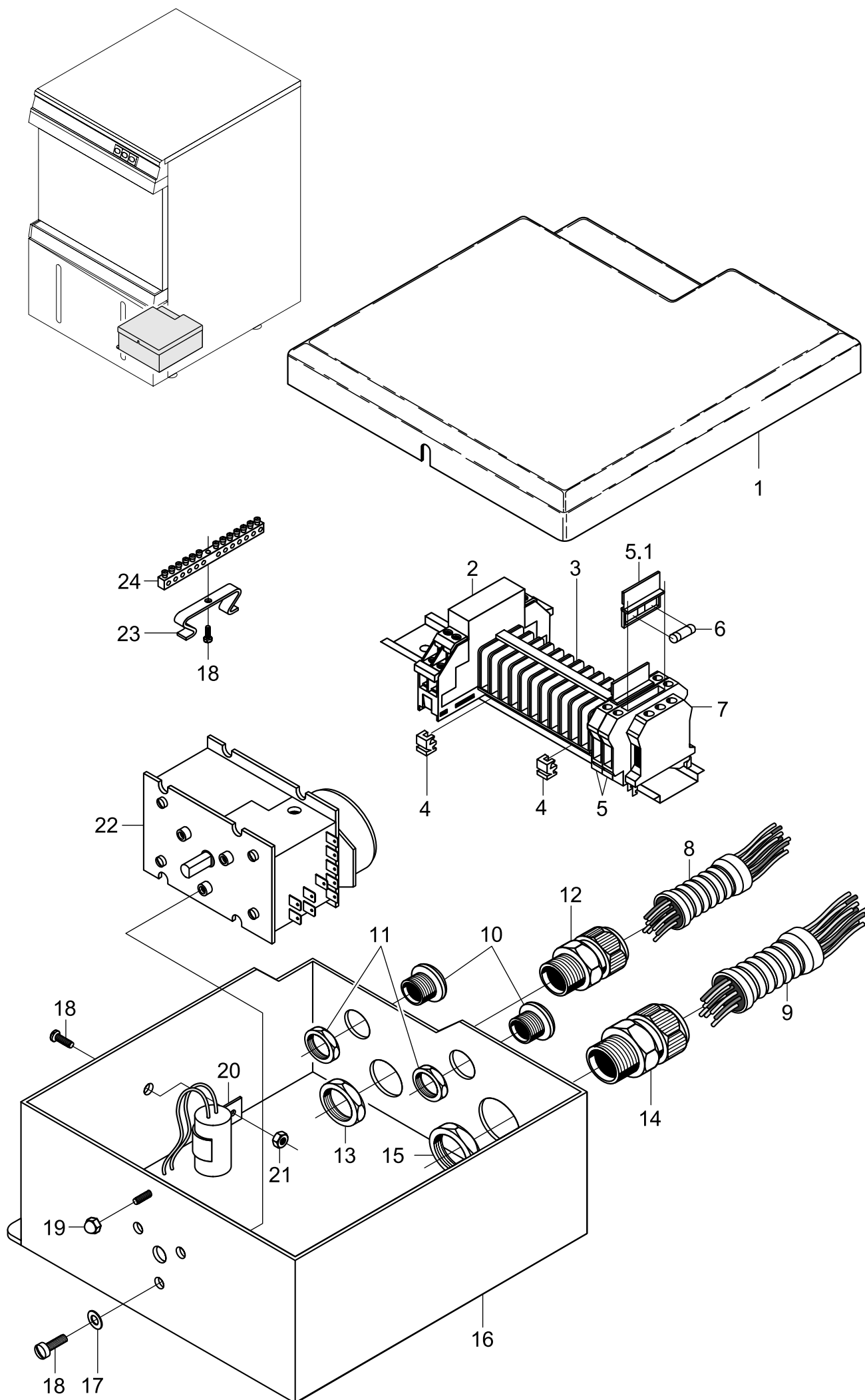


GS24

Machine no.: 215 151 ⇒

Electrical parts I

Item	Designation	Part no.	Pc.	Notes
1	Washer $\varnothing$ 5.3 x $\varnothing$ 12.0 x 0.8	22 02 213		
2	Hex nut; M 5 self-locking	21 05 302		
3	Snap-on rail	62001753		
4	Miniature contactor; 220-140 V; 50/60 Hz	31 04 098	3	
	Contactor; LS 07	31 04 142	3	Japan
5	Isolating disk; TS-K	31 09 066		
6	Universal terminal; green/yellow USLKG 4	31 09 064	4	
7	Universal terminal; grey UK 5	31 09 049	4	
8	Universal terminal; blue UK 5	31 09 050		
n.p.	Fixed bridge; FB 2-6	31 09 126		Two-pole
9	Switch panel	55 19 101		Incl. items 10, 23, 30, 31
10	Panel sign; "GS 24"	28 03 267		
11	Hose; DN 5 x 1.5 x 1080	40 01 024		Per metre
12	Cable binder	31 20 014		
13	Air chamber	55 04 030		
14	Seal; $\varnothing$ 26 x $\varnothing$ 36 x 2.0	27 01 003		
15	Stuffing box for thermostat; M 14 x 1	31 25 001		For tank thermostat
16	Seal; $\varnothing$ 14.2 x $\varnothing$ 20 x 2.0	27 09 036		
17	Hex nut; M 14 x 1	31 25 002		
18	Hex nut; M 8 self-locking	21 05 306		
19	Pan-head screw; M 4 x 6	20 10 309		
20	Thermostat holder	62001741	2	
21	Door limit switch	62001349		From 201 049 until 231 800
	Door limit switch	62002770		up to 201 048
22	Oval-head screw; M 4 x 8	20 10 310		
23	Panel sign; "Winterhalter"	28 03 266		Without hole
	Panel sign; "Winterhalter"	62002409		1 hole - "REG"
	Panel sign; "Winterhalter"	62001652		2 holes - "REG" and "DOS"
24	LED; red 12 V	31 08 111		REG
n.p.	LED; yellow 12 V	31 08 112		DOS
25	Thermostat; 1750 mm lg.	31 25 031	2	Short actuating shaft
26	Safety thermostat; 140° C - 10 K "OFF"	31 25 030		
27	Pushbutton switch; "W" green 250 V	31 24 185		ON-OFF
28	Lamp; white 230 V	31 08 116		HEATING
29	Pushbutton; white 250 V	31 24 130		PROGRAMME II
30	Sheet-metal screw; St 3.9 x 13	20 20 310		
31	Sheet-metal nut; B 3,9	21 17 303		
32	PT screw; KB 50 x 10	20 17 304		From machine no.: 231 801
33	Magnetic switch; 180 – 265 V; 50/60 Hz	31 24 221		
33	Clamping spring for level controller	31 26 001		
34	Level controller; 85/55 $\pm$ 5; 16 A; 250 V	31 26 029		Violet-blue 50-60 Hz
35	Level controller holder	62001350		
n.p.	Feeder cable, 3-core; 3 x 2.5 mm ² x 3000	31 23 125		For GS 24 W
n.p.	Feeder cable, 5-core; 5 x 2.5 mm ² x 3000	31 23 132		For GS 24 D

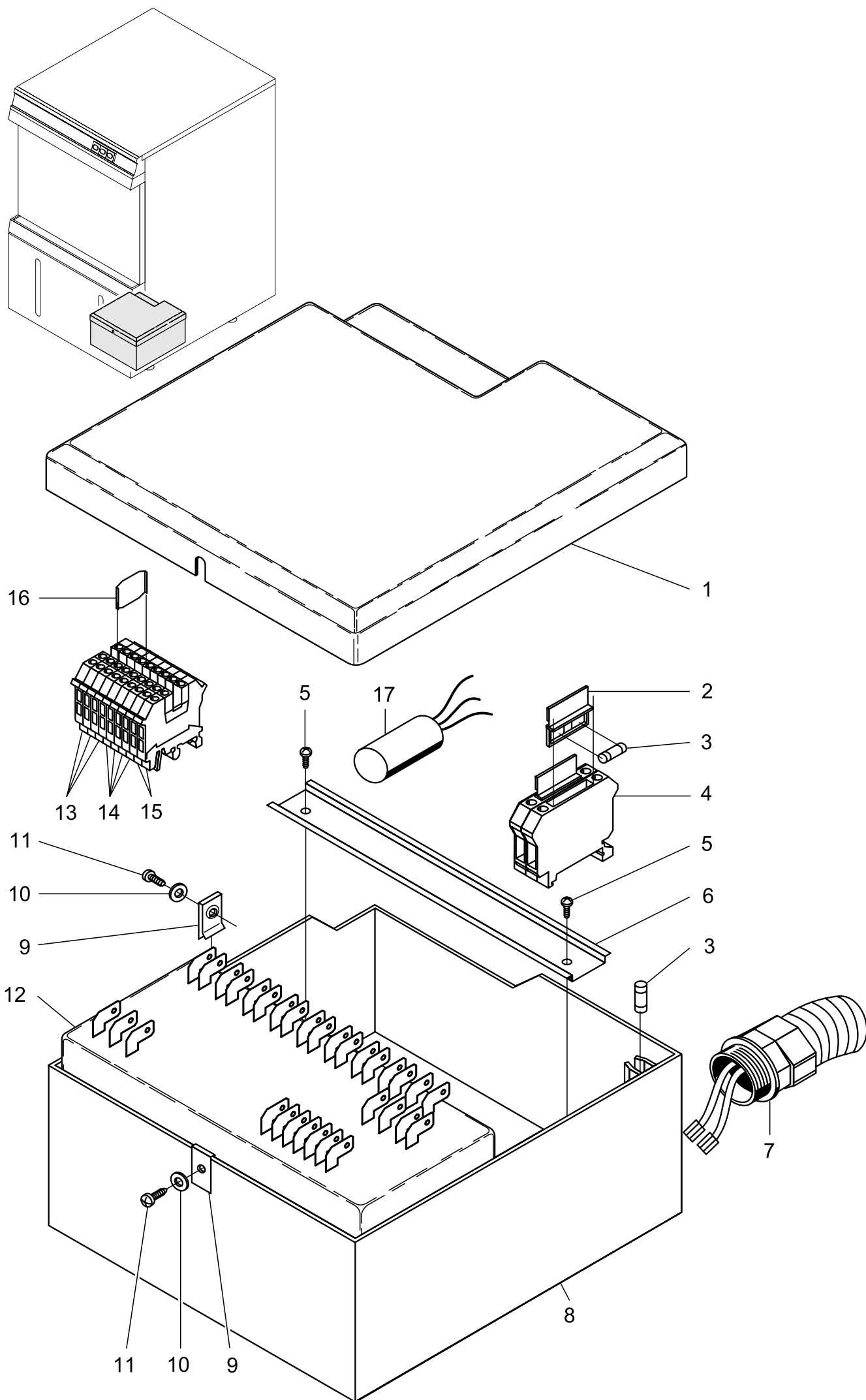


GS24

Machine no.: ⇨ 215 150

Electrical parts II

Item	Designation	Part no.	Pc.	Notes
1	Relay box cover	62001792		
2	Time-delay relay	31 04 117		Up to machine no.: 203 500
3	Terminal; 11-way	55 19 072		
4	Straps	31 09 012	4	
5	Universal fuse terminal	31 09 063	2	Incl. item 5.1
5.1	Fused plug	31 09 072		
6	Fuse; 250 V, 0.16 A	31 11 044		
	Fuse; 250 V; 6.3 A	31 11 043		
7	PE terminal; yellow/green	31 09 064		
8	Cable harness	62000139		Base frame
9	Cable harness	62000140		Control panel
10	Screw plug	31 10 021		
11	Hex nut; PG 9	31 10 043		
12	Cable gland; PG 16	31 10 047		
13	Hex nut; PG 16	31 10 110		
14	Cable gland; PG 21	31 10 070		
15	Hex nut; PG 21	31 10 071		
16	Bottom part of relay box	62001318		From machine no.: 204 833
17	Washer; Ø 4.3 x Ø 8 x 0.5	22 02 302		
18	Oval-head screw; M 4 x 8	20 10 310		
19	Domed cap nut; M 5	21 10 303		
20	Radio interference suppression capacitor	31 13 071		
21	Hex nut; M 4	21 01 302		
22	Programme switch	31 05 100		Up to machine no.: 203 500
	Programme switch; EPS 1.1; 230V; 50-60Hz	31 05 131		From machine no.: 203 501
	Programme switch; EPS 1.1; 200/240V; 50-60Hz	31 05 132		
23	Catch spring	31 20 010		
24	Terminal block	31 09 094		

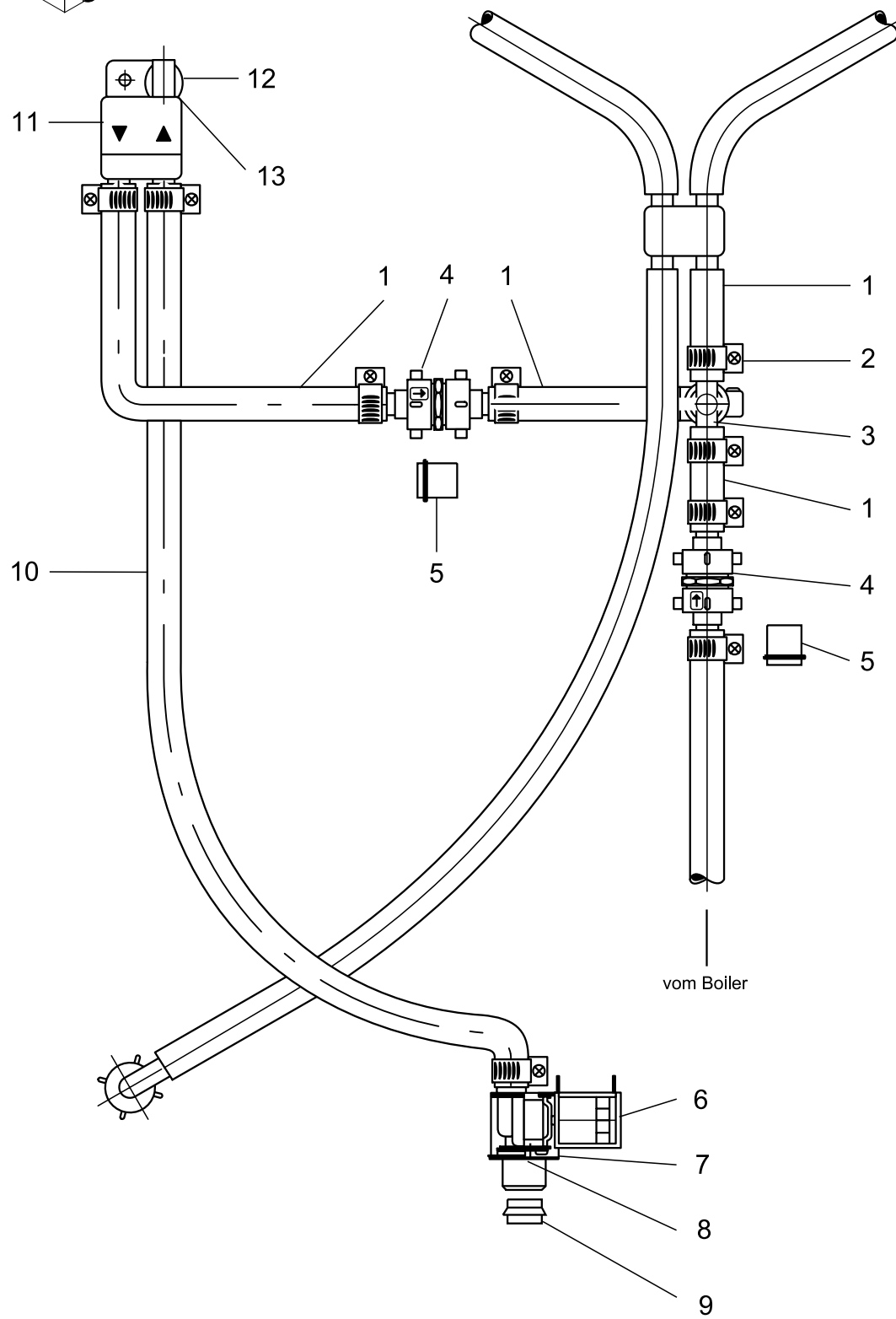
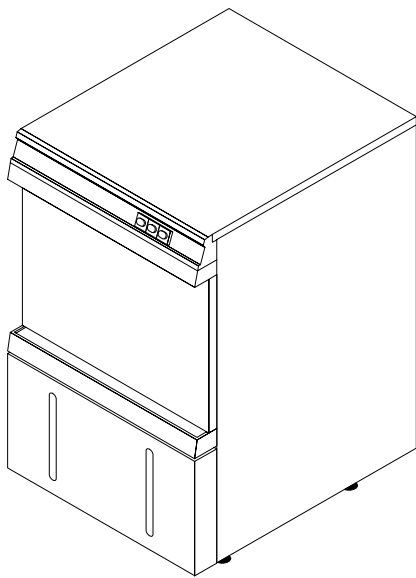


GS24

Machine no.: 215 151 ⇒

Electrical parts II

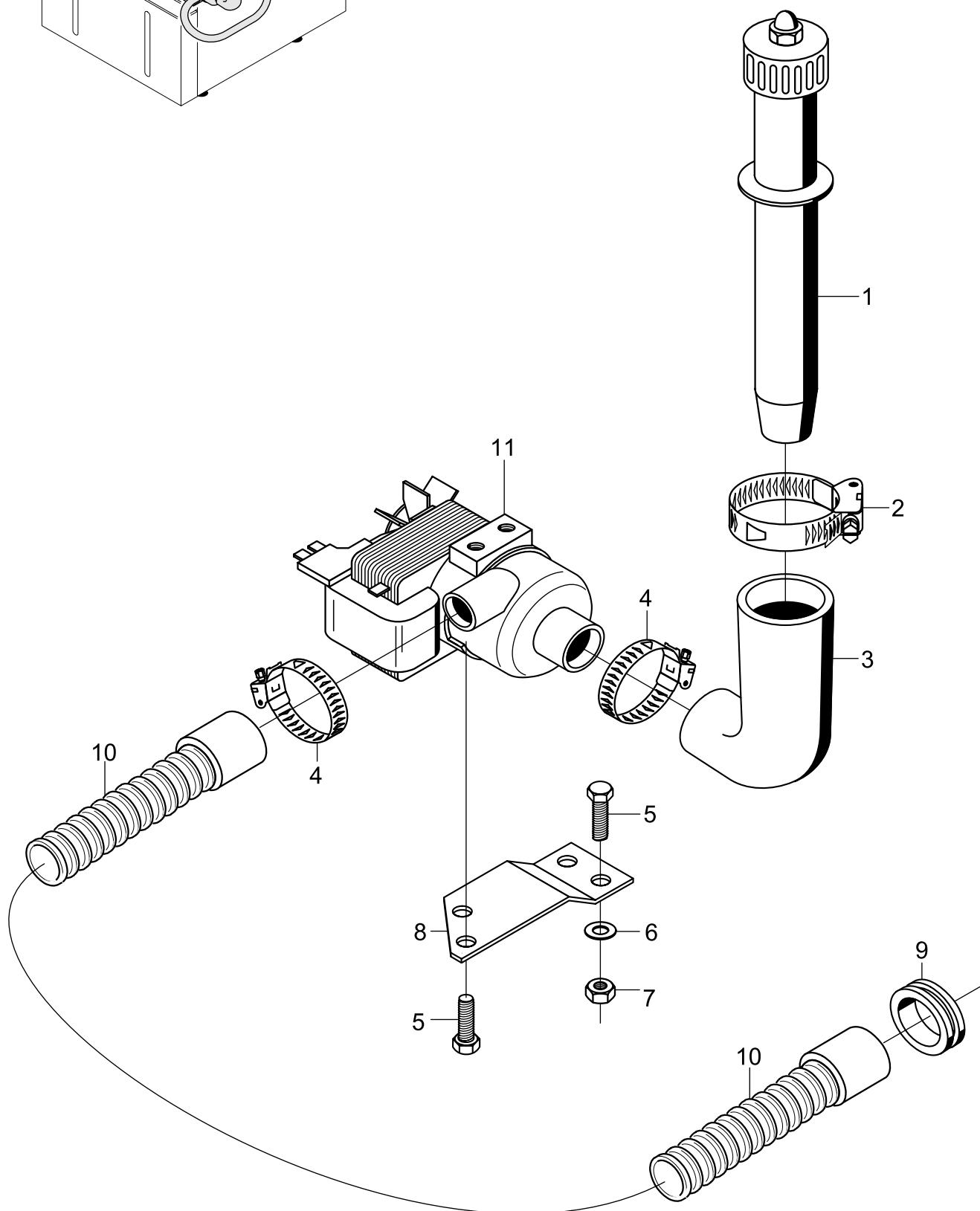
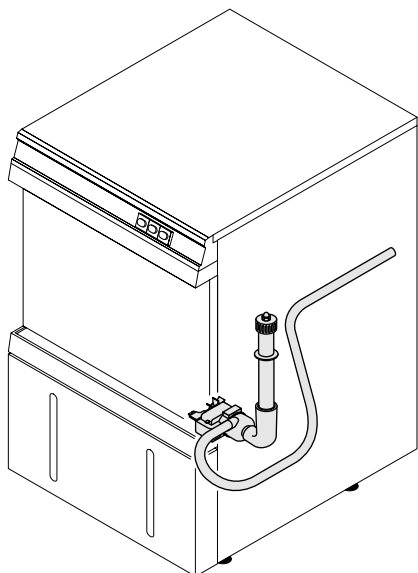
Item	Designation	Part no.	Pc.	Notes
1	Relay box cover	62001792		
2	Fused plug	31 09 072	2	
3	Fine-wire use 250 V; 6.3 A	31 11 043	3	
4	Universal fuse terminal UK-Si	31 09 063	2	
5	PT screw KB 50 x 8	20 17 001		
6	Snap-on rail 8 x 35 x 162	62001772		
7	Cable harness cpl.	62002391		From machine no.: 231 801
	Cable harness cpl.	62001763		Up to machine no.: 231 800
8	Bottom part of relay box	62001791		
9	Sheet-metal nut B 3.9	21 17 300		
10	Washer A 4.3	22 05 300		
11	Sheet-metal screw B 3.5 x 13	20 20 304		
12	Electr. progr. switch EPS 1.1; 230V 50-60Hz	31 05 131		
	Electr. progr. switch EPS 1.1; 200/240V 50-60Hz	31 05 132		
n.p.	Fixed bridge, 2-pole	31 09 126		
n.p.	Fixed bridge, 3-pole	31 09 136		
13	Twin terminal UK 5 - Twin	31 09 115	3	Grey
14	Twin terminal UK 5 - Twin - BU	31 09 164	4	Blue
15	Twin terminal UK 5 - Twin - PE	31 09 165	2	Green/yellow
16	Isolating disk TS-K	31 09 066	2	
17	Radio interf. suppression capacitor 0.1 + 2 x 0.01 µF	31 13 077		From machine no.: 231 801
	Radio interf. suppression capacitor 0.1 + 2 x 0.01 µF	31 13 071		Up to machine no.: 231 800
n.p.	High-voltage flash sign	28 03 009		
n.p.	Additional wires for relay box	62002392		From machine no.: 231 801
	Additional wires for relay box	62001760		Up to machine no.: 231 800
n.p.	Clock generator	31 04 152		Pulse-controlled filling
n.p.	Wire assortment pulse-controlled filling	62002846		Pulse-controlled filling



GS24

Cold-water rinse (Option)

Item	Designation	Part no.	Pc.	Notes
1	Shaped hose; DN 13 x 4 x 480	62001434		Cut to size
2	Hose clip; ø 14 - ø 24	28 02 108		
3	Hose connection tee; ø 13	29 06 508		
4	Check valve	80000811		
5	Backflow restrictor; DW 20	29 01 512		With O-ring
6	Double solenoid valve; 220-240; V 50/60 Hz	31 06 182		
	Solenoid valve; 220-240V; 50/60Hz	31 06 180		
7	Solenoid valve holder; cold water	62001439		
8	Pan-head screw; M 4 x 8	20 10 210		
9	Flow controller	31 06 129		
10	Shaped hose; DN 13 x 4 x 790	80000810		Cold-water rinse
11	Backflow restrictor; side	35 01 194		
12	Tank inlet set	61004545		
13	Seal; ø 17 x ø 24 x 2.0	62001366		
n.p.	Cable; H03VV-F	80000812		
n.p.	Pushbutton switch; white	31 24 129		HEATING MANUAL
n.p.	Set cold-water rinse via boiler cut-off	80001654		
n.p.	Set cold water rinse automatic	80000808		



GS24

Drain pump (Option)

Item	Designation	Part no.	Pc.	Notes
1	Standpipe	80001537		
2	Hose clip; Ø 32 - 52 x 12	28 02 110		
3	Hose reduction elbow; DN 24 x DN 36	40 03 043		
4	Hose clip; Ø 24 - 36 x 12	28 02 111		
5	Hex-head screw; M 6 x 16	20 01 306		
6	Washer; Ø 6.4 x Ø 12.5 x 1.2	22 01 302		
7	Hex nut; M 6	21 01 304		
8	Z-profile	80000731		
9	Rubber nozzle; Ø 35 x Ø 60 x 10	40 07 014		with rear panel
10	Spiral hose; NW 18.5 x 1500	40 01 039		
11	Drain pump; 220-240V	31 02 010		
n.p.	Drain pump cable	62001597		
n.p.	Cable binder	31 20 015	3	
n.p.	Cable gland; PG 9	31 10 042		
n.p.	Hex nut; PG 9	31 10 043		